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## **Medical and industrial applications of linear electron accelerators**

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Sector Healthcare  
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## Abstract

### Medical and industrial applications of linear electron accelerators

Roland Schmidt, Siemens Healthcare

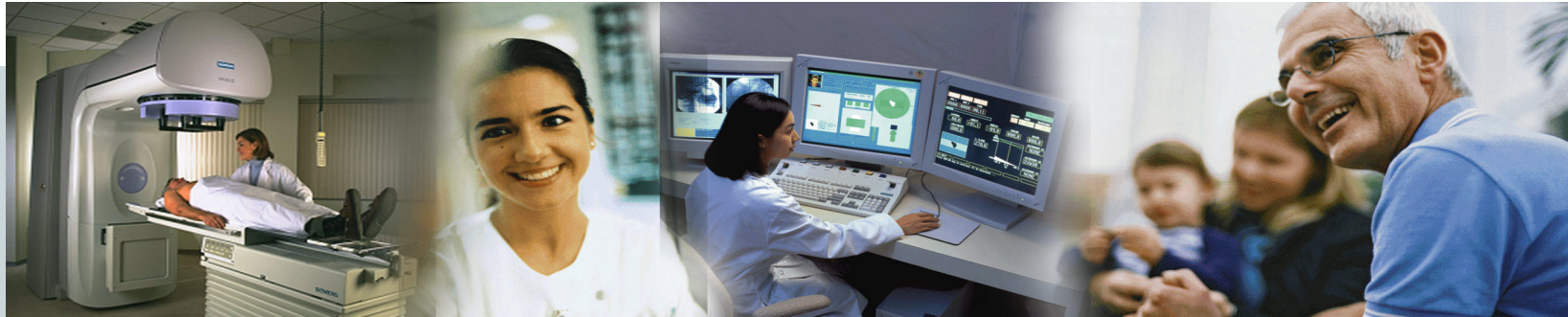
The first industrial applications of linear electron accelerators showed up in the Fifties of the last century. We will give a short overview about the history of this technology, especially about their rise in medical industry for cancer treatment.

In the second chapter, we will talk about the basic physics, the functionality, the main components and limitations of this technology. This will be explained at the model of a typical S-band accelerator, as it is used at Siemens and other competitors for medical applications.

In a side view, we will look at the necessary assemblies, which are used to operate this type of accelerators appropriately, like modulators, injectors or dose chambers. An example of a complete system in a clinical environment will be shown.

The third part of this talk will open a window in the industrial fields like security business (e.g. cargo screening) or NDT (non destructive testing) and point out how worldwide linear electron accelerators might become more and more important.

A brief look at our facility in Rudolstadt, Thuringia, will close this talk.



Introduction

History and basics of Radiation Therapy

Linear Accelerator: Concepts & Technologies

Industrial Applications

Closing remarks and discussion

## History of Radiation Oncology

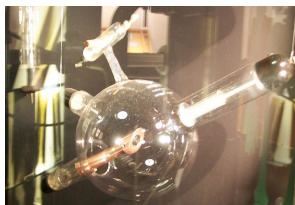
First articles about treatment with X-rays in the early 20<sup>th</sup> century.  
This therapy with standard X-ray tubes was the only choice until the Fifties.

Since late Fifties until end of the last century the use of Co60 (or Cs137)  
was very popular but lost its attractiveness due to safety and environmental reasons.

At the same time accelerators for electron had been developed – 3 main types:

- a. Van-de-Graaf (1954): minor importance
- b. Betatron: circular acceleration in a strong magnetic field: until the late 70ies
- c. Linac: Linear accelerator, driven by high frequency: since 1970 until today

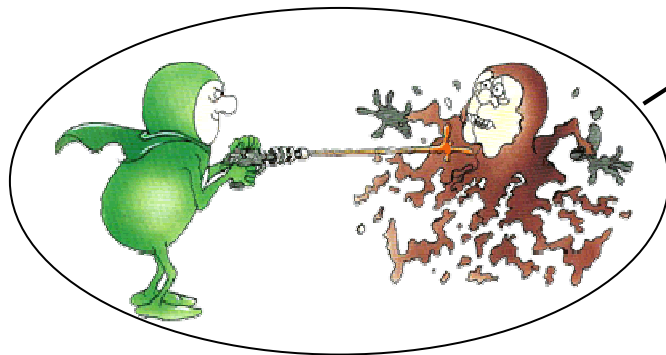
Recent technologies are based on high energy accelerators for protons or heavy ions.



3 different treatment modalities

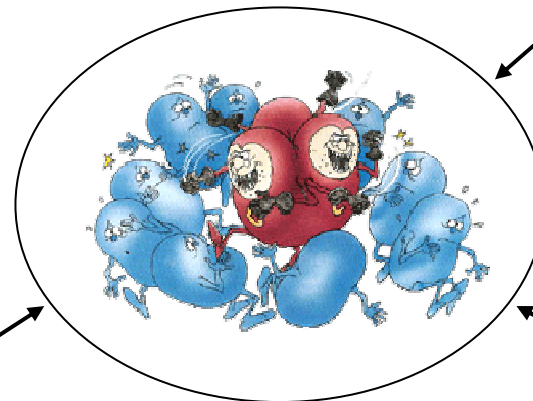
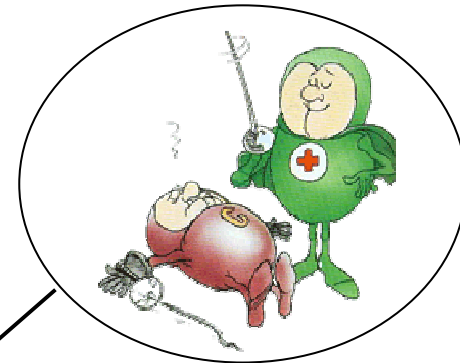
**Medical Oncology (Chemotherapy)**

Anti-mitotic Drugs - prevent cell division  
Anti-angiogenesis drugs - prevent formation of new blood vessels  
Biologic Response Modifiers – enhance normal immune response



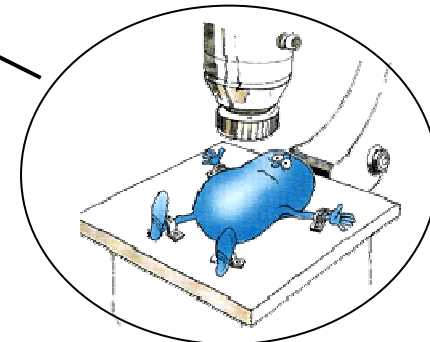
**Surgical Oncology**

Works best for tumors that are well-contained and accessible; some are neither



**Radiation Oncology**

Tele-therapy is radiation delivered from a distance  
Brachy-therapy is radioactive seeds that are placed inside the body



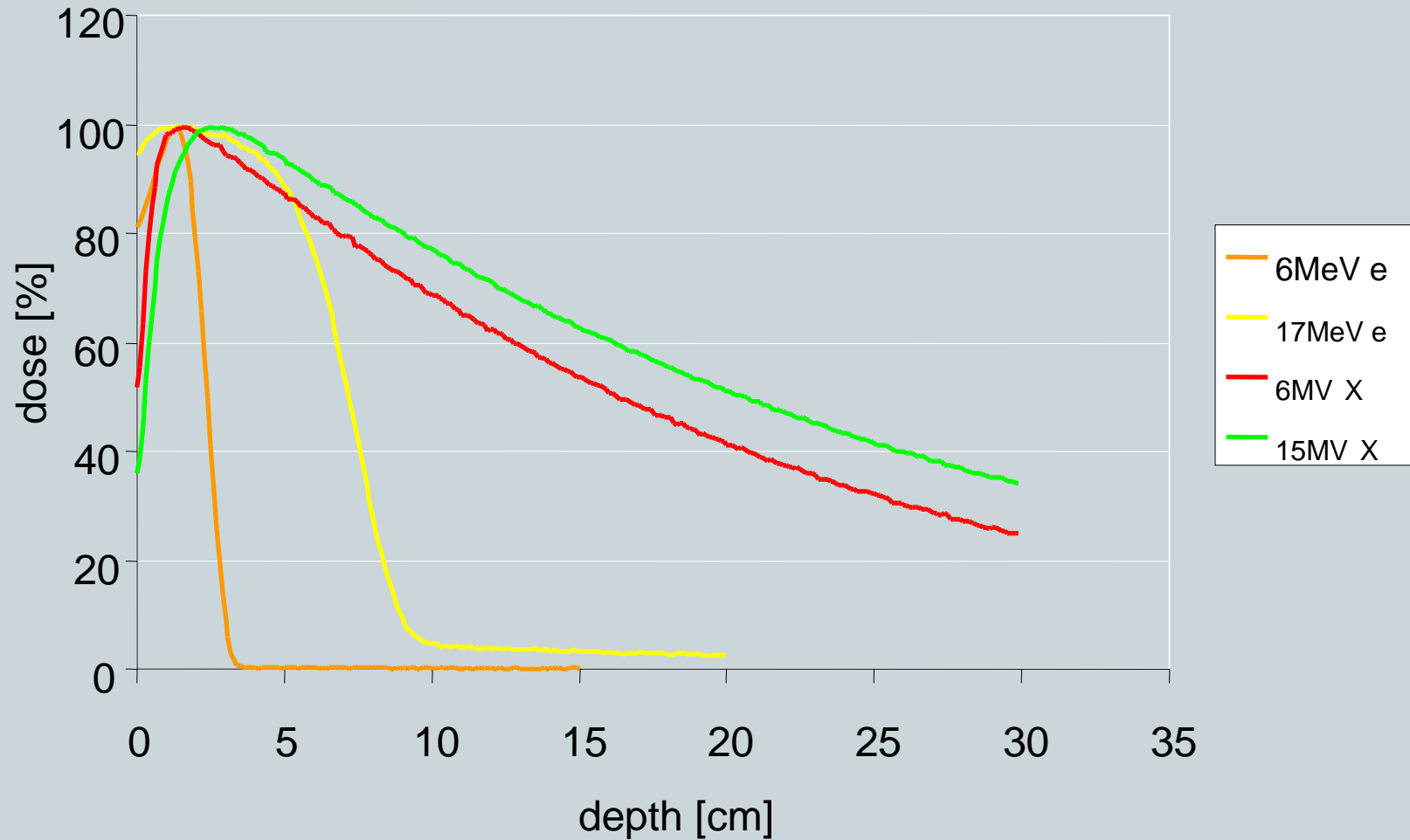
## Purpose of Radiation Therapy

Radiation Therapy is used in Cancer treatment to destroy tumor cells, while minimizing damage to normal cells.

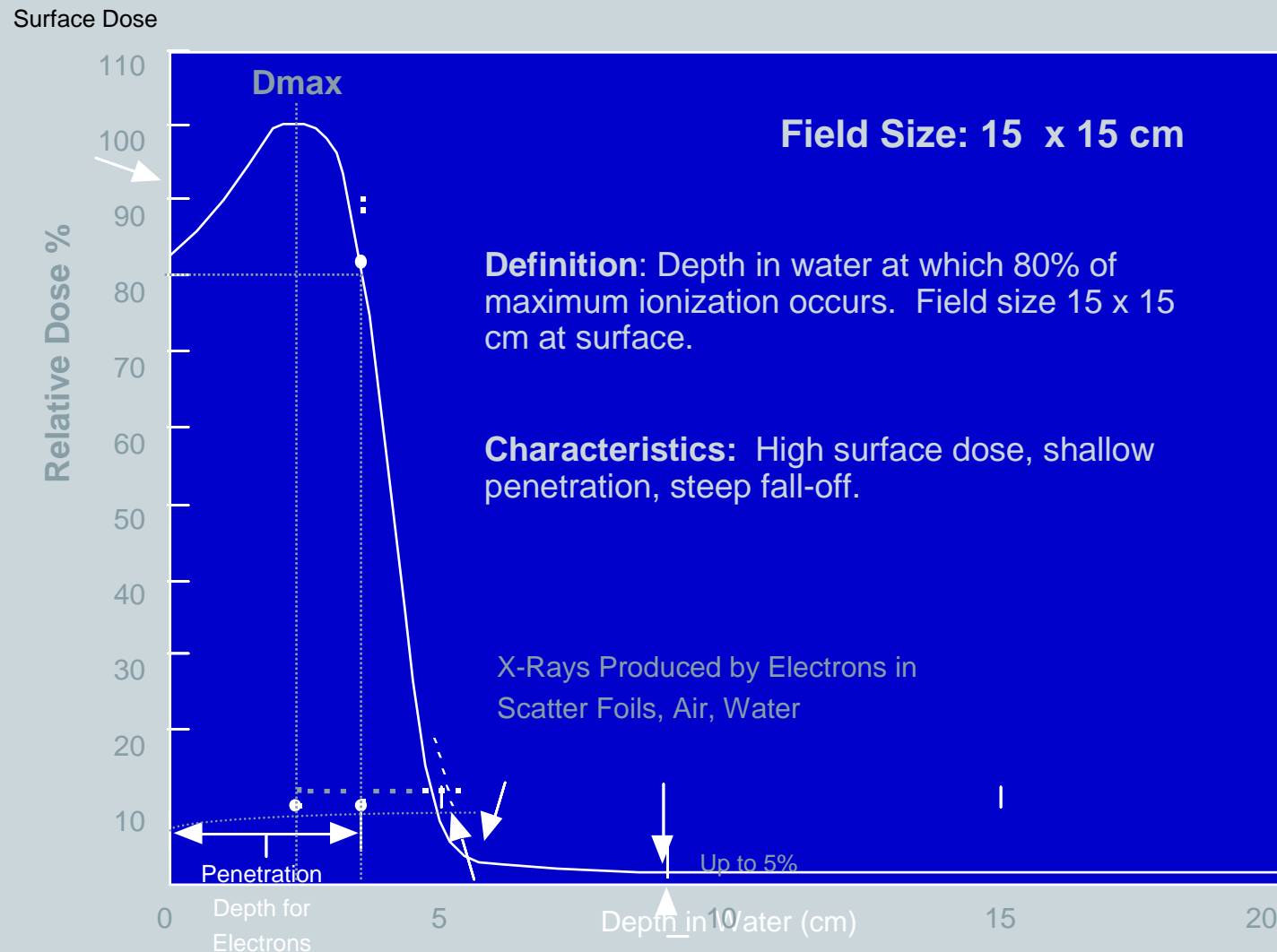
Radiation is not selective, it damages both normal cells and tumor cells !

Fortunately, *healthy cells can repair themselves* more readily than tumor cells, under some conditions.

# Depth Dose in Water

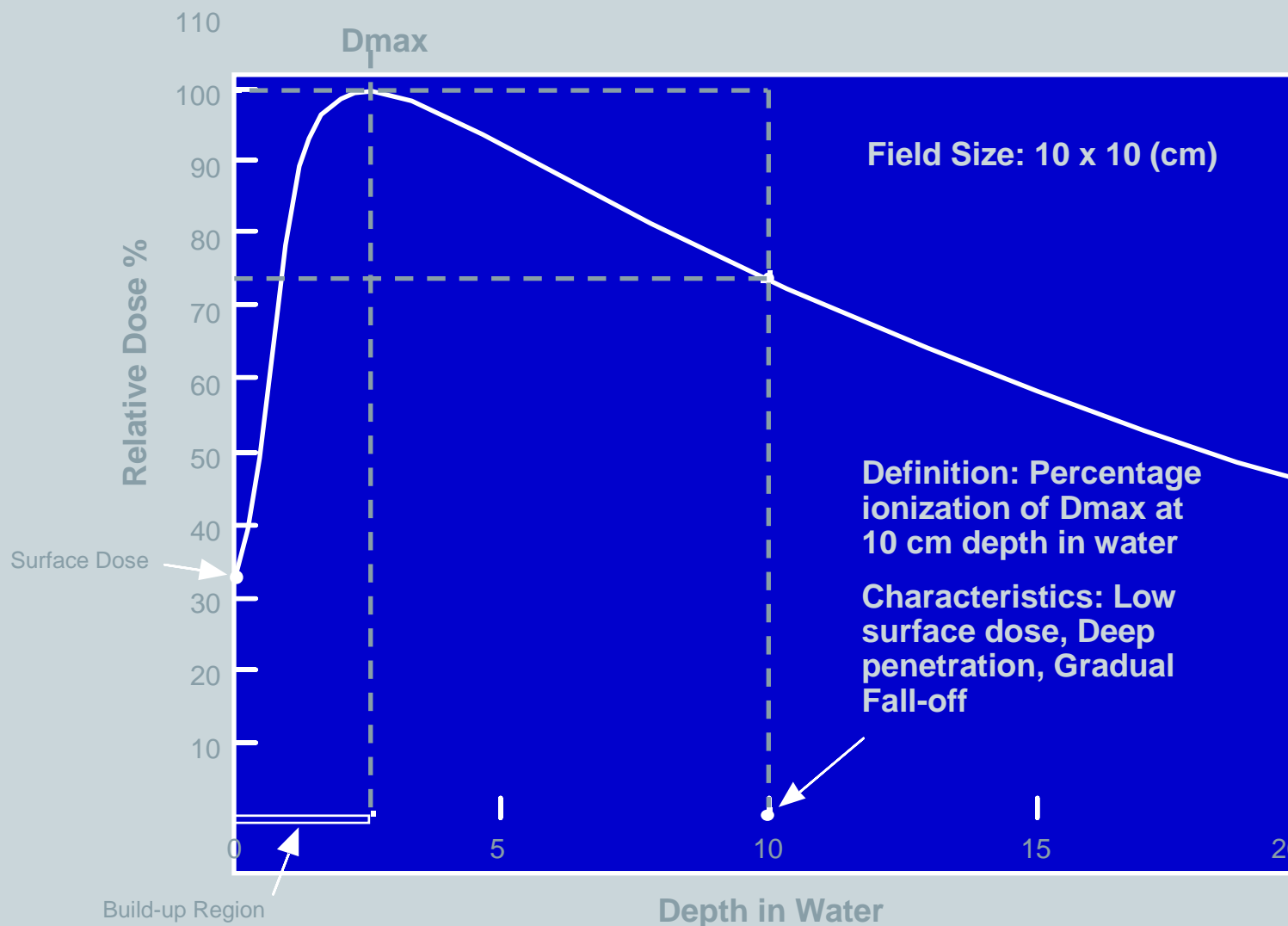


# 10 MeV Electron Beam





# 10 MV Photon Beam



# Radiation Therapy Workflow

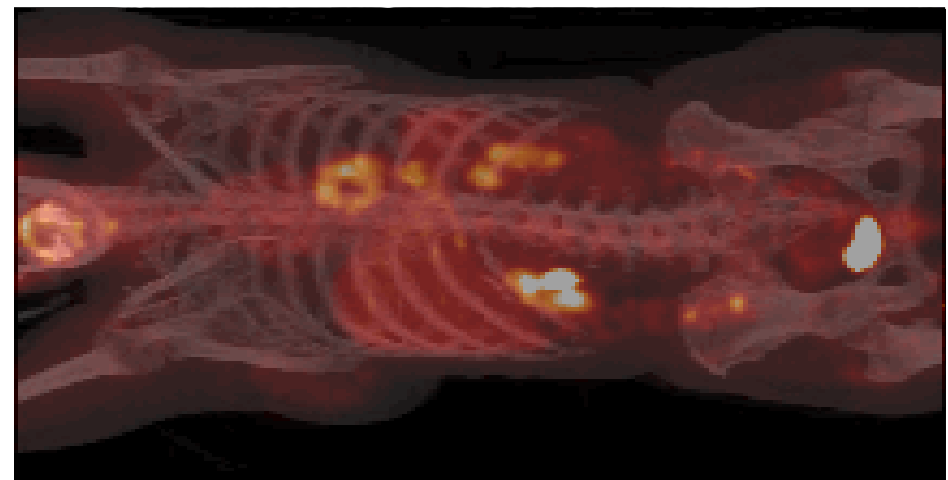
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DIAGNOSE



## Cancer diagnosis

- Diagnostic imaging from MR, CT, PET/CT
- Patient is diagnosed with cancer



# Radiation Therapy Workflow

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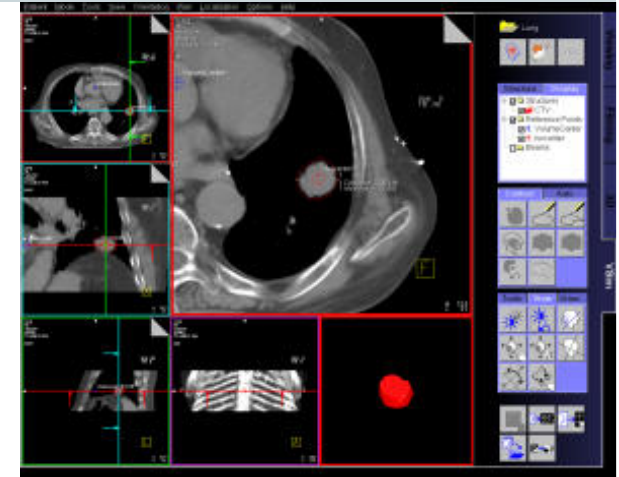
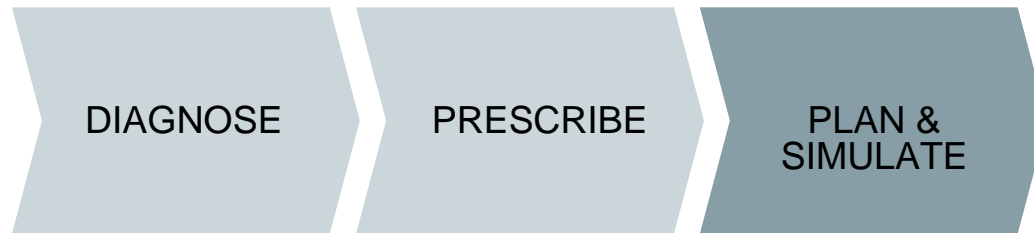
## Treatment decision

- Surgery, Chemotherapy, Radiation Therapy??
- Depends on tumor type, tumor progression, location
- Ideally, decision is agreed upon



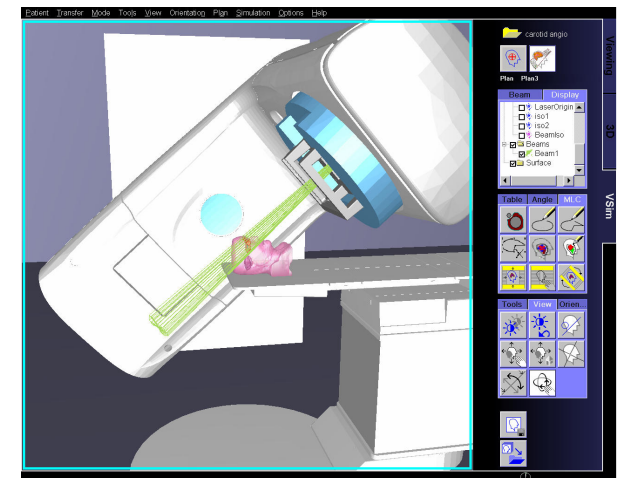
# Radiation Therapy Workflow

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## Preparation of treatment plan

- Cancer outlining, definition of critical structures
- Calculation of required dose & placement of beam angles
- Virtual simulation of treatment plan & fitting of immobilization



# Radiation Therapy Workflow

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DIAGNOSE

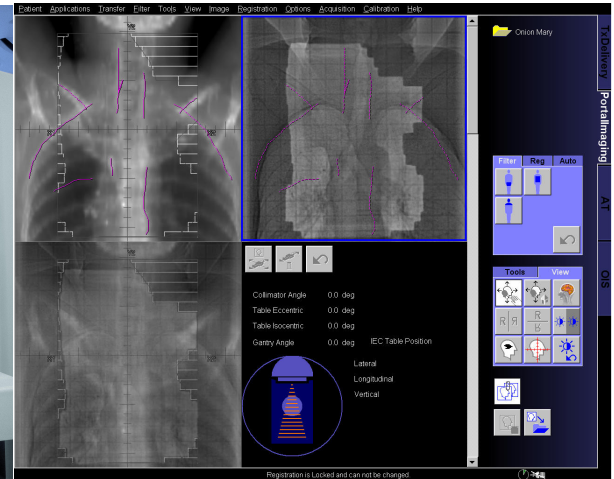
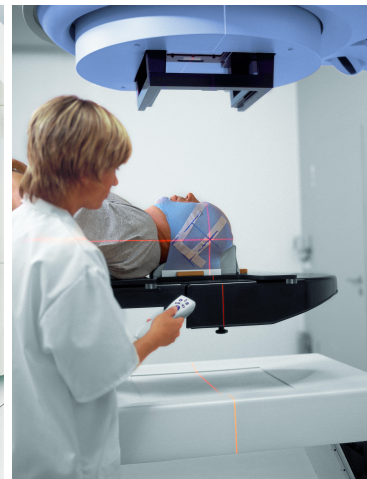
PRESCRIBE

PLAN &  
SIMULATE

POSITION

## Radiation therapy starts

- Patient set-up
- Portal imaging
- Radiation treatment



# Radiation Therapy Workflow

SIEMENS

DIAGNOSE

PRESCRIBE

PLAN &  
SIMULATE

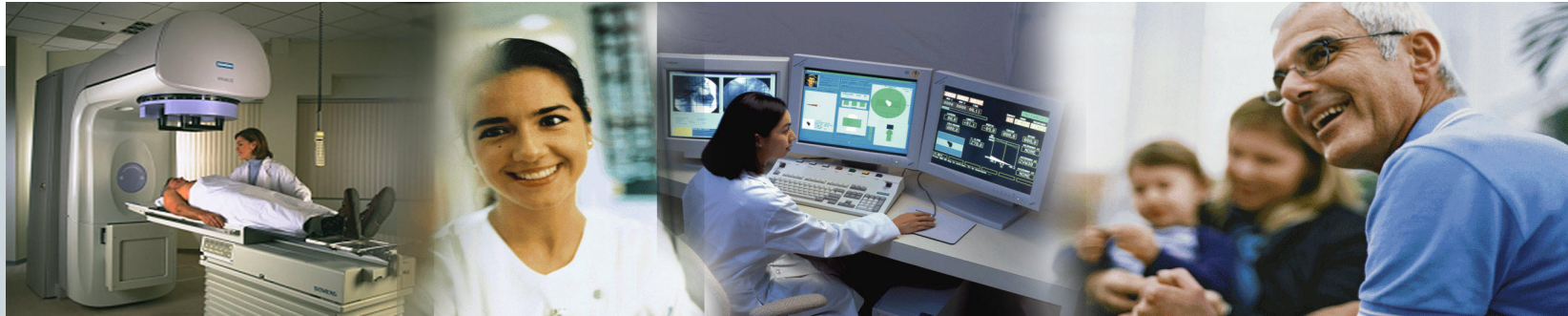
POSITION

TREAT

## Treatment delivery

- Automatic gantry movement to planned gantry angles
- Automatic positioning of MLC leaves to conform to tumor PTV





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## LINAC Key Components

Gantry  
RF Sources  
Waveguide  
Beam  
Collimation  
Treatment Table  
Imaging Device





## Schematic view of a Magnetron Linac



## RF Sources

### Magnetron

- e.g. Model 6250 (E2V)
- Nominal peak power 2.6 MW
- Covers up to medium energies
- Self oscillating/Amplifier
- 4-15MV photon (x-ray) energies
- 5-14 MeV electron energies



### Klystron

- e.g. Model 2157 (Thales)
- Nominal peak power 7.5 MW
- Delivers up to high energies
- Only amplifies, needs RF Driver
- 4-25MV photon energies
- 5-21 MeV electron energies



## Types of linear accelerators (waveguides)

### A. TRAVELLING WAVE

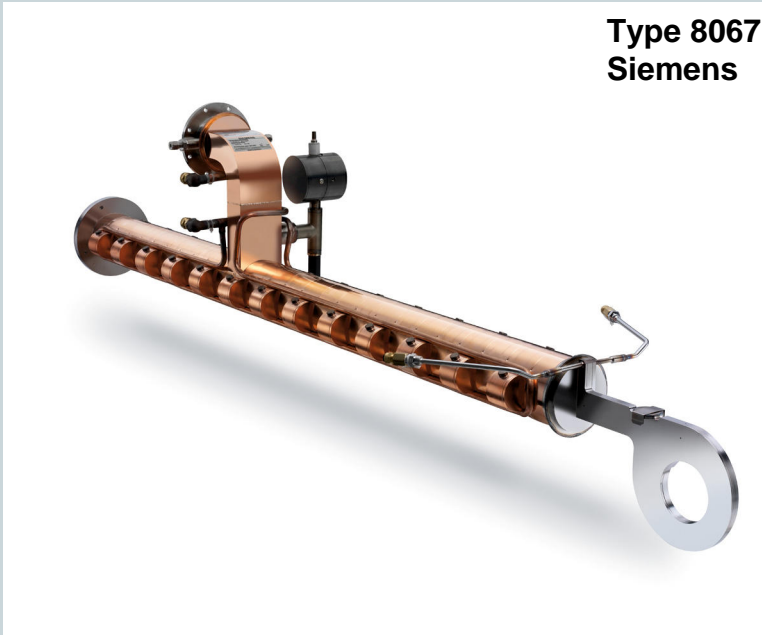
- RF power input near head (or gun) of the waveguide
  - Particle “rides” the wave down the waveguide
  - Unused RF power recycled at the end of waveguide
- + Low RF power required
- Beam time formation, beam stability

### B. STANDING WAVE

- RF power input near center of waveguide (or any other position)
  - RF standing waves set up in cavities
- + Fast operation and mode changes; high stability
- High RF power required

## Electron Accelerators (standing wave)

Type 8067  
Siemens

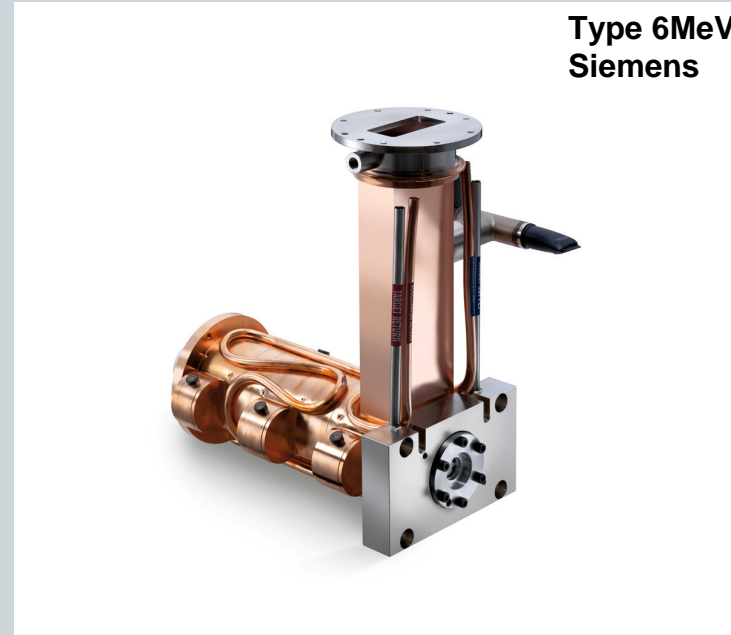


Photon and Electron modes  
with one single accelerator

Multi energy operation:

- Photon mode from 4 to 23 MV
- Electron mode from 5 to 21 MeV

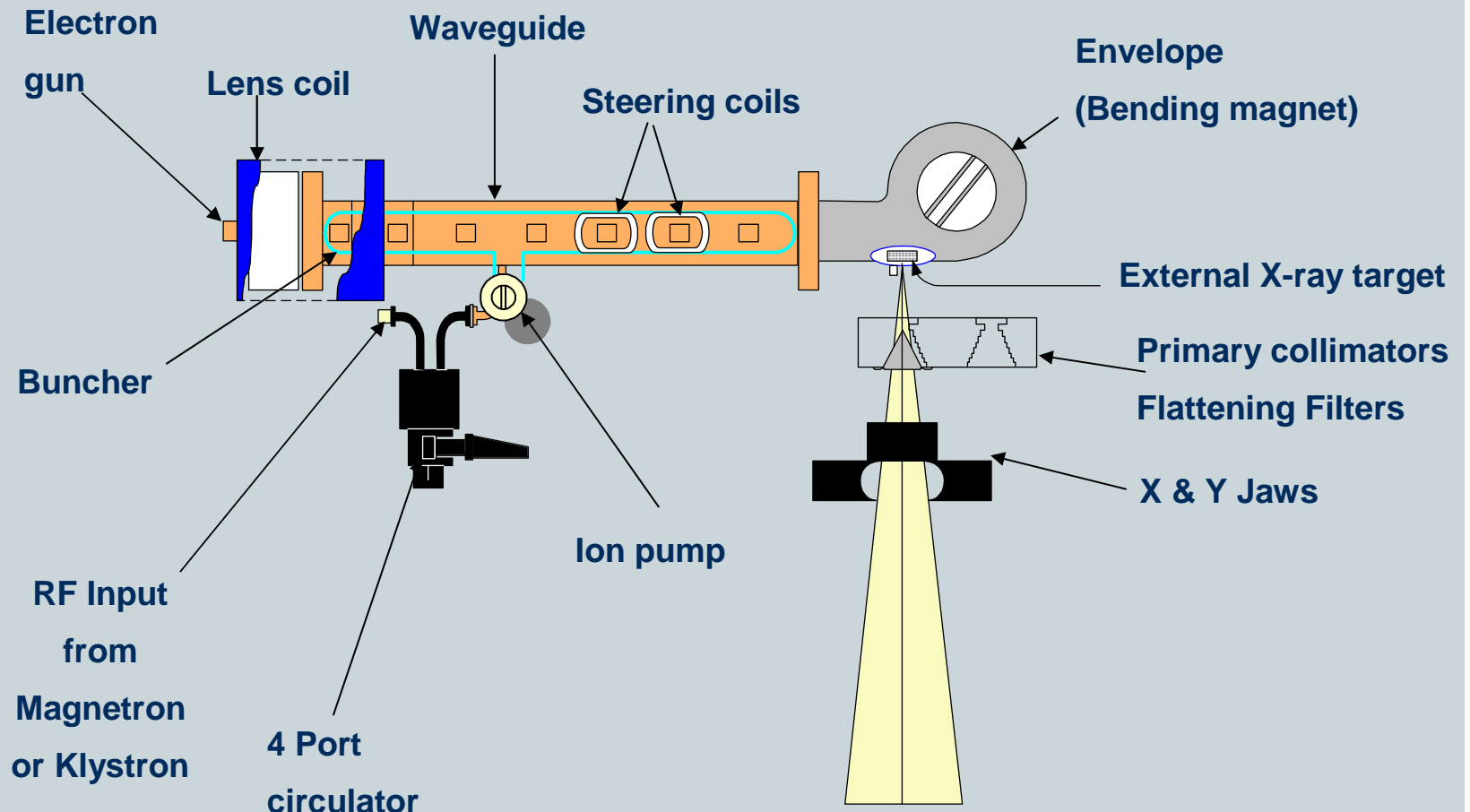
Type 6MeV  
Siemens



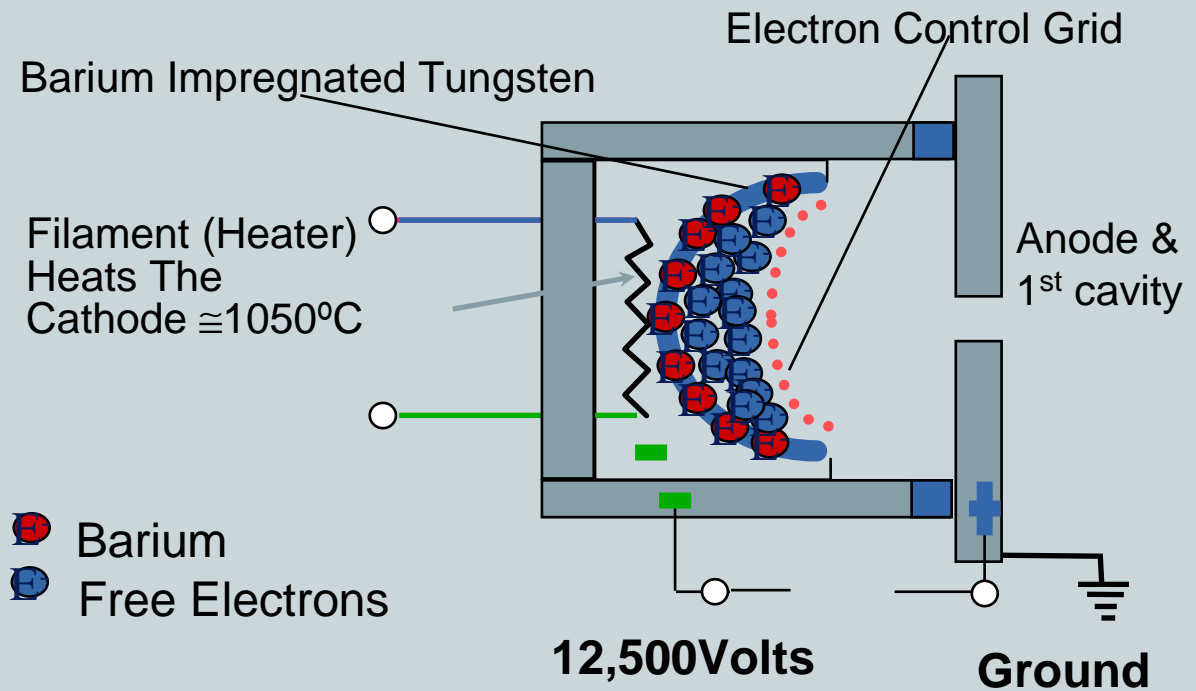
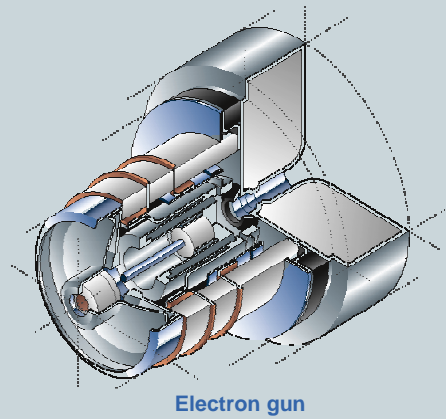
Photon mode operation only

Fixed tungsten target  
Energies up to 6 MeV

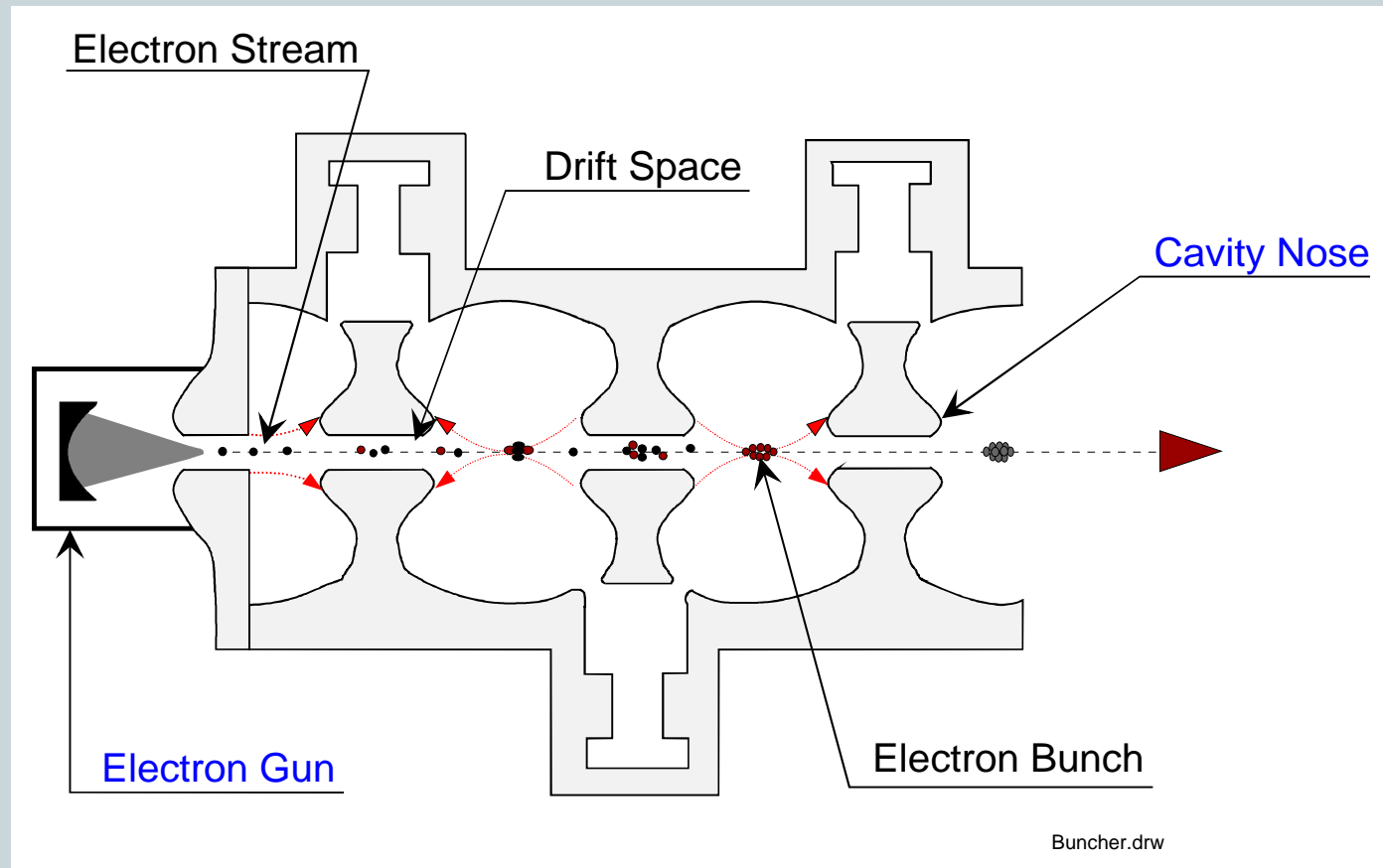
# Parts of an accelerating waveguide



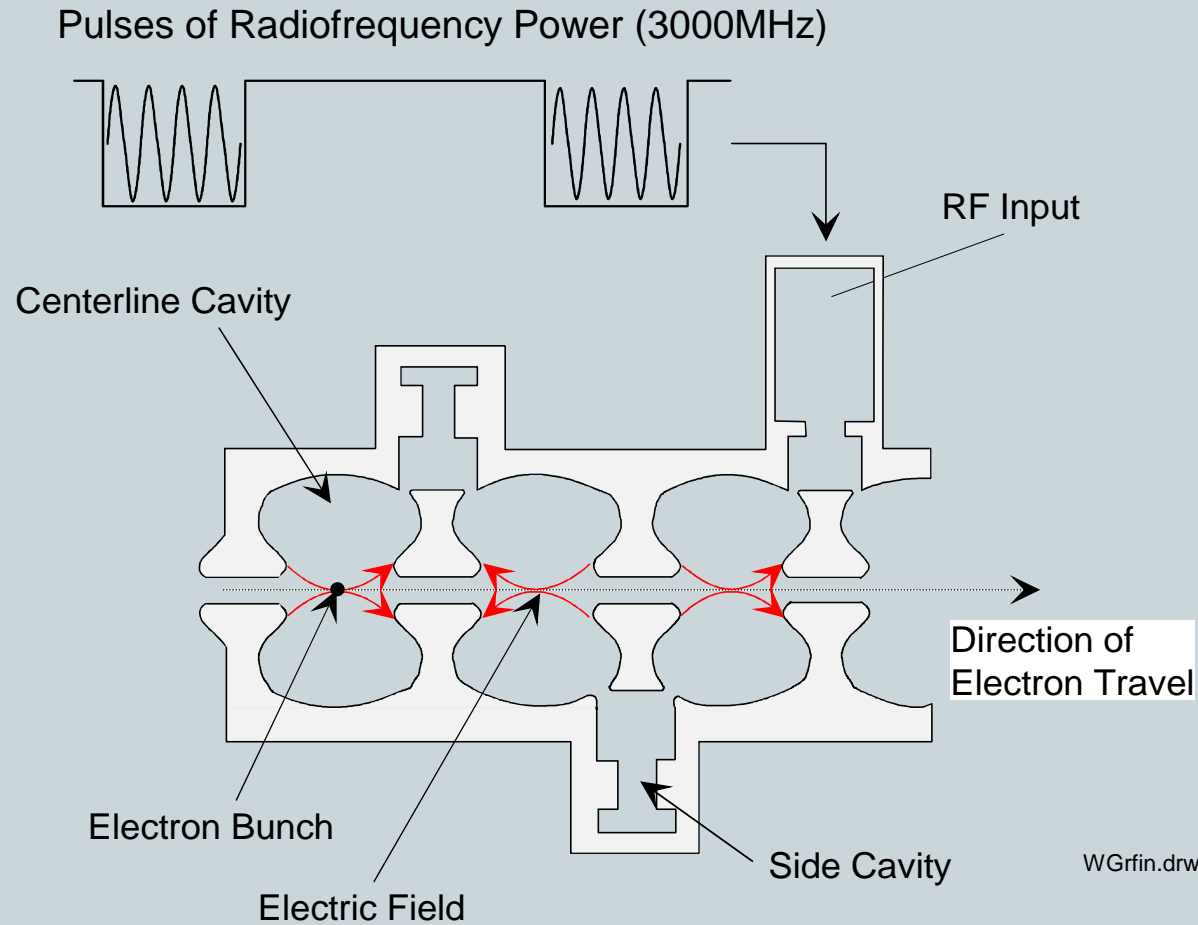
Source: Electron Gun



# Design of the waveguide

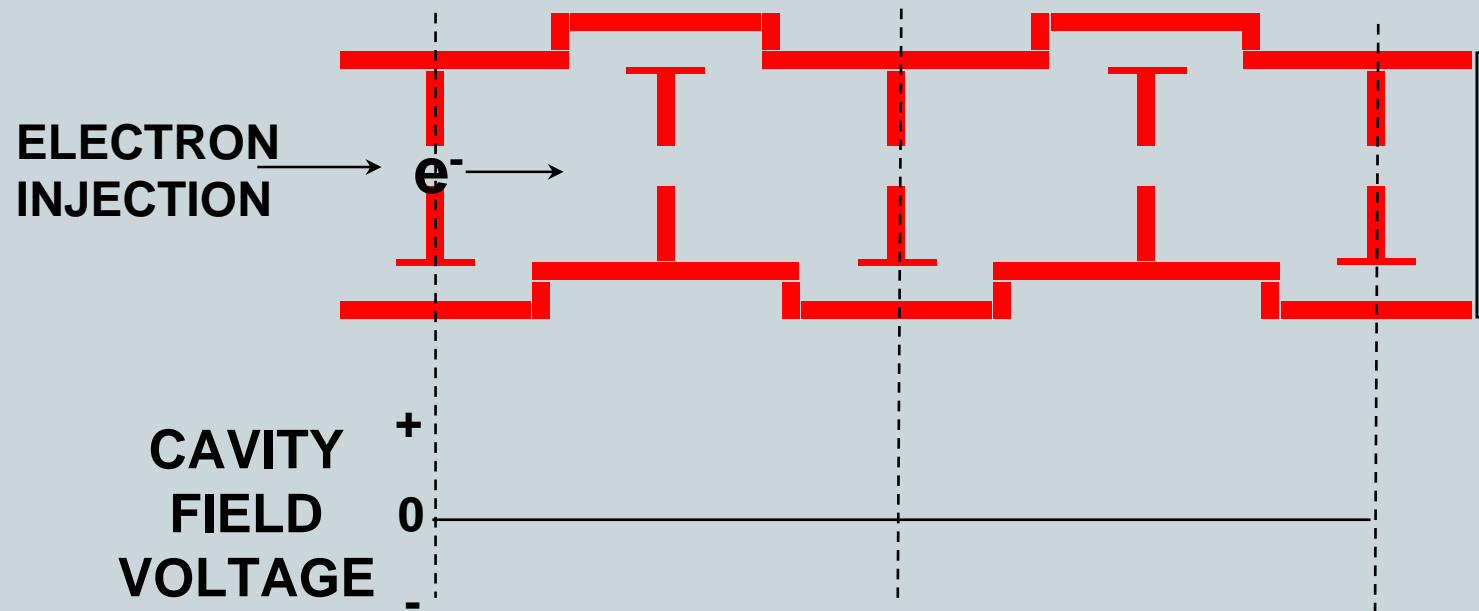


# Accelerating the electrons

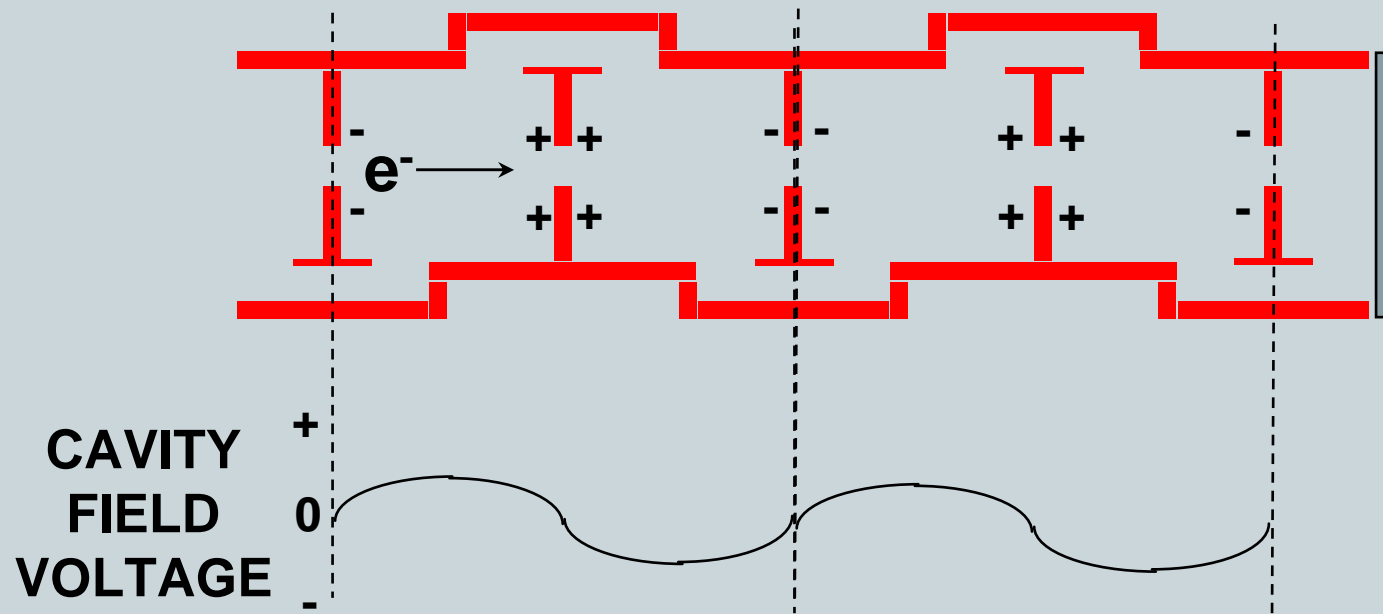




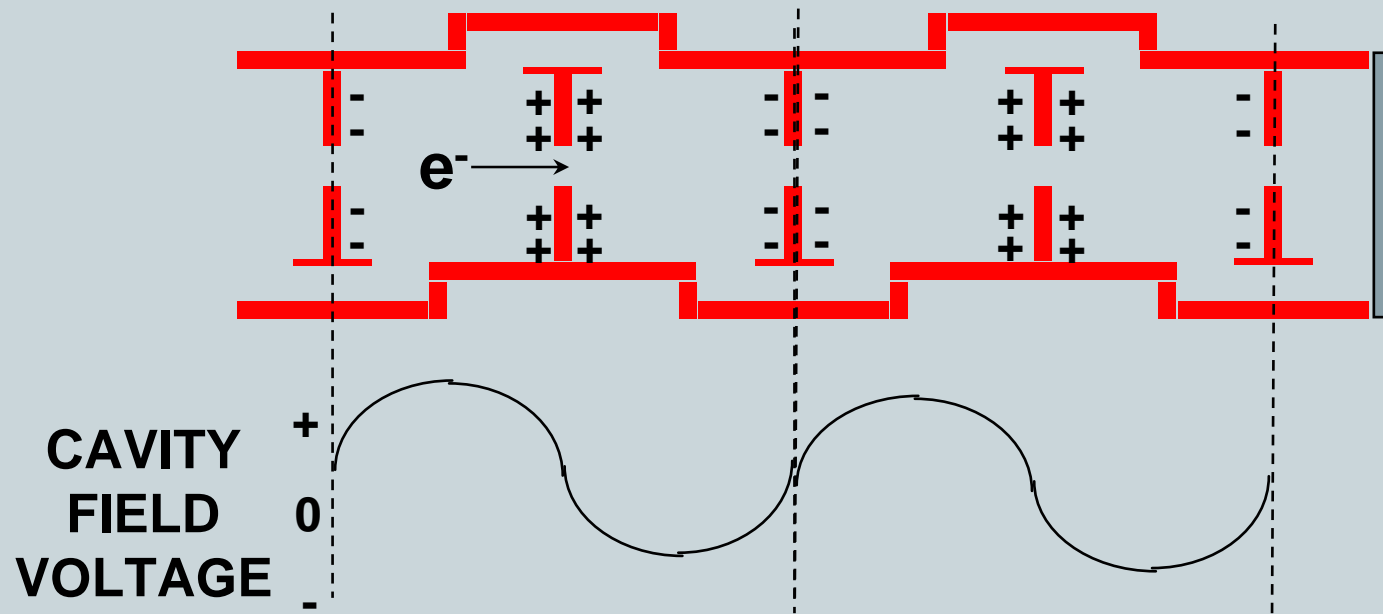
# Standing wave acceleration



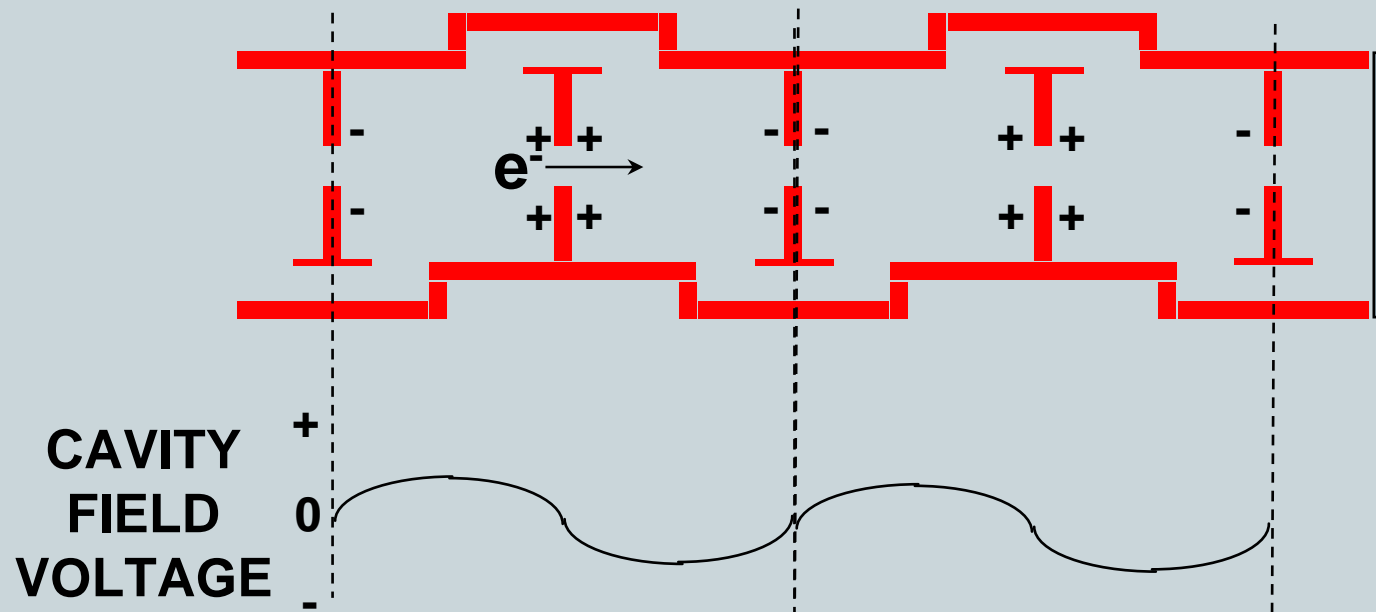
# Standing wave acceleration



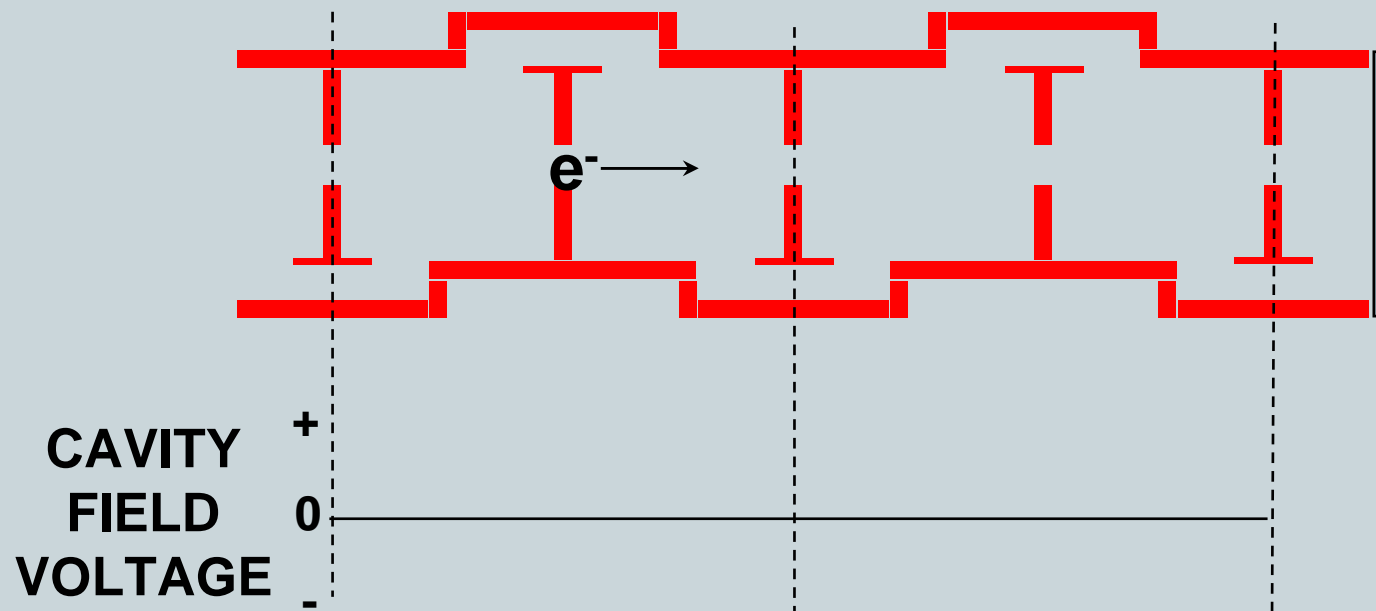
# Standing wave acceleration



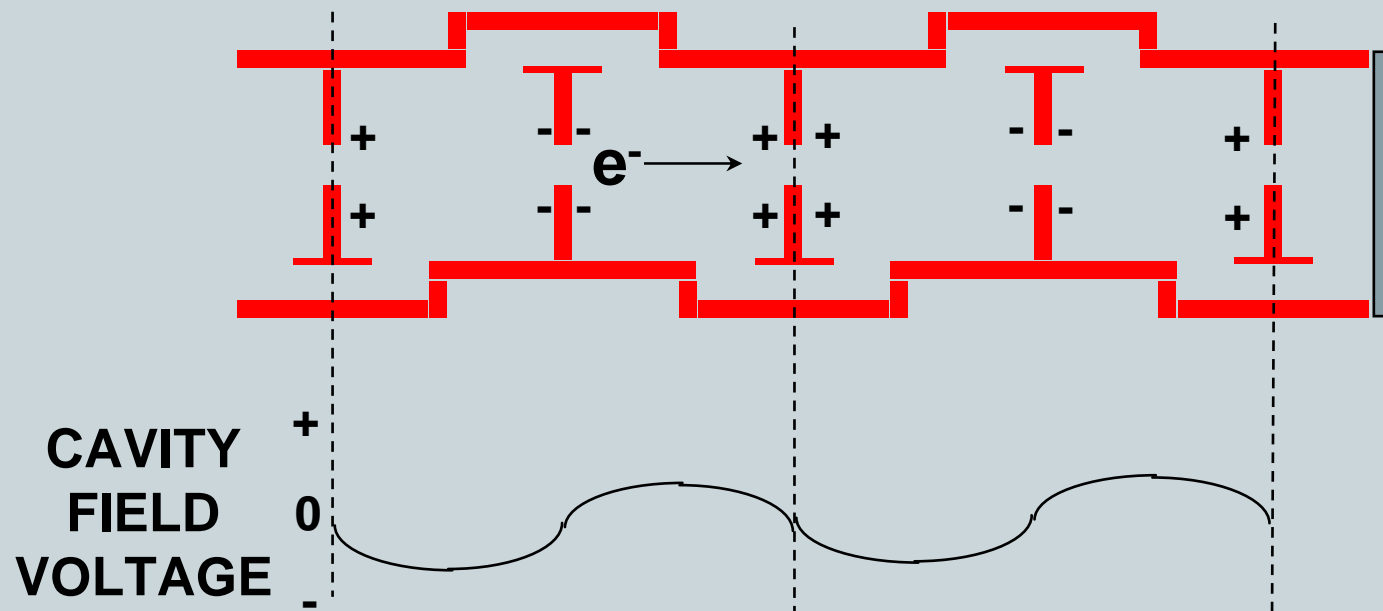
# Standing wave acceleration



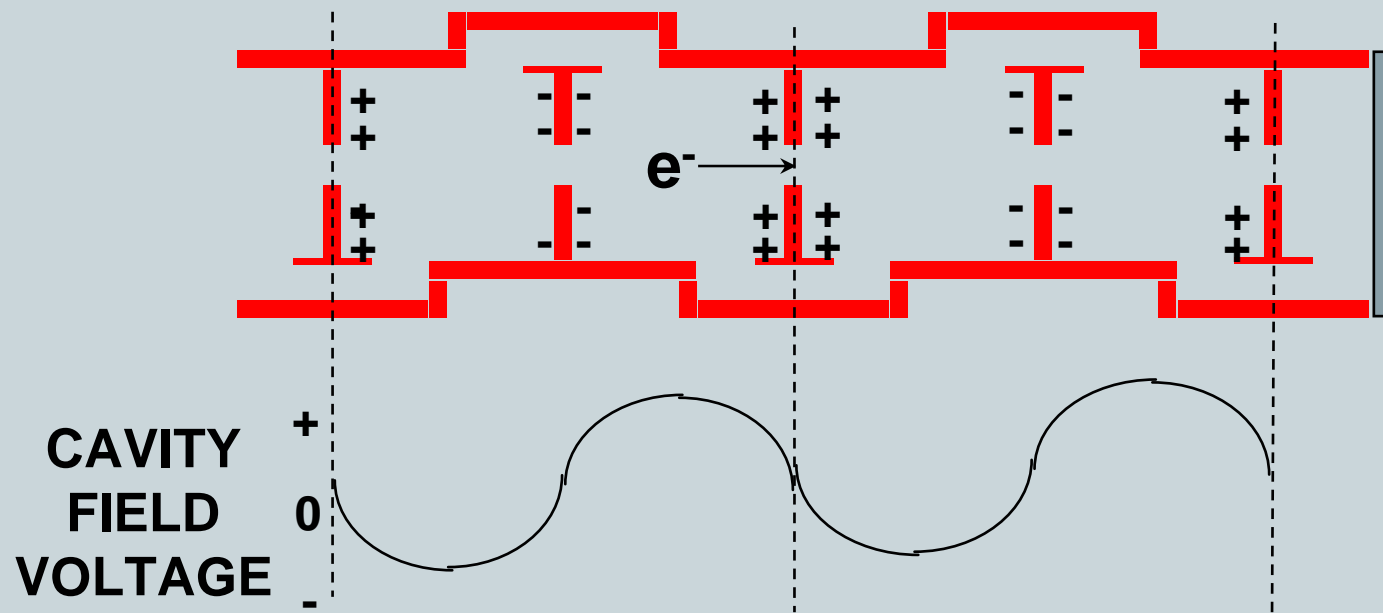
# Standing wave acceleration



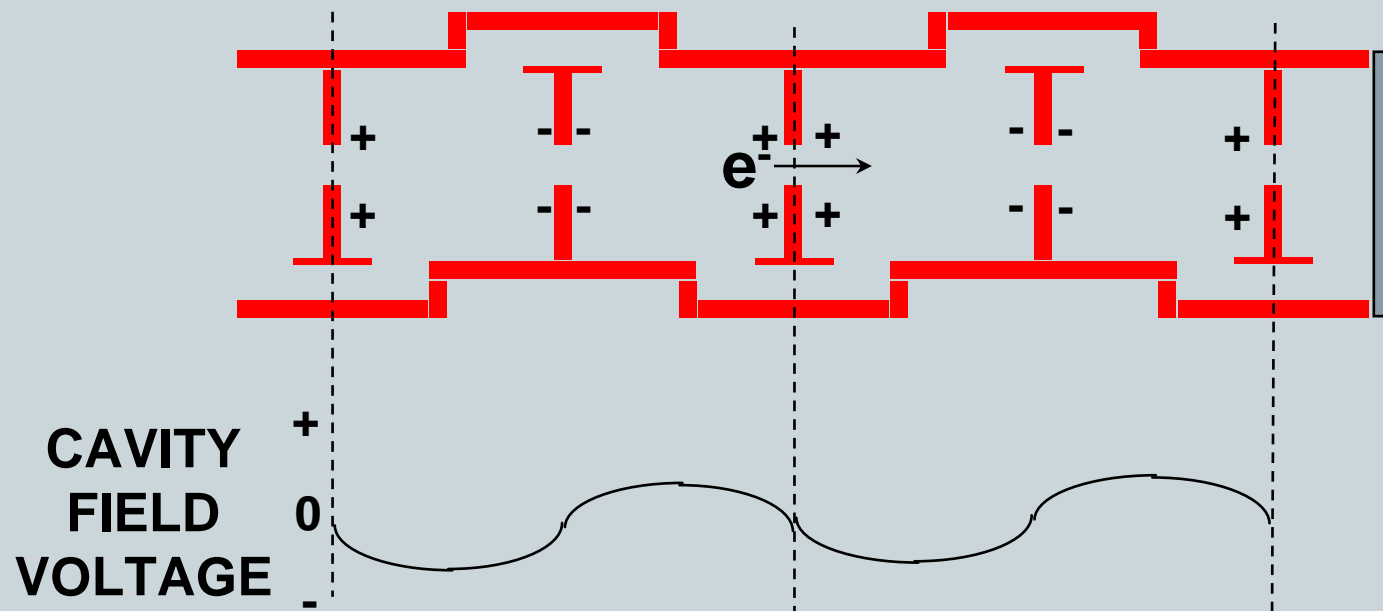
# Standing wave acceleration



# Standing wave acceleration

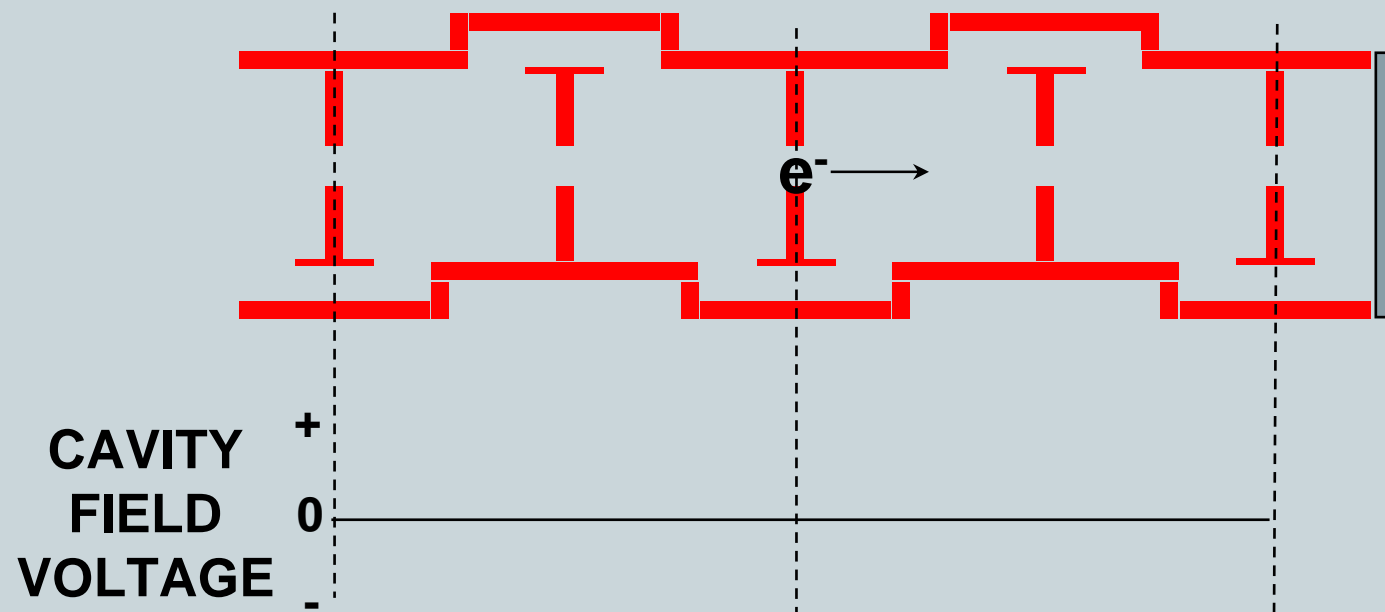


# Standing wave acceleration

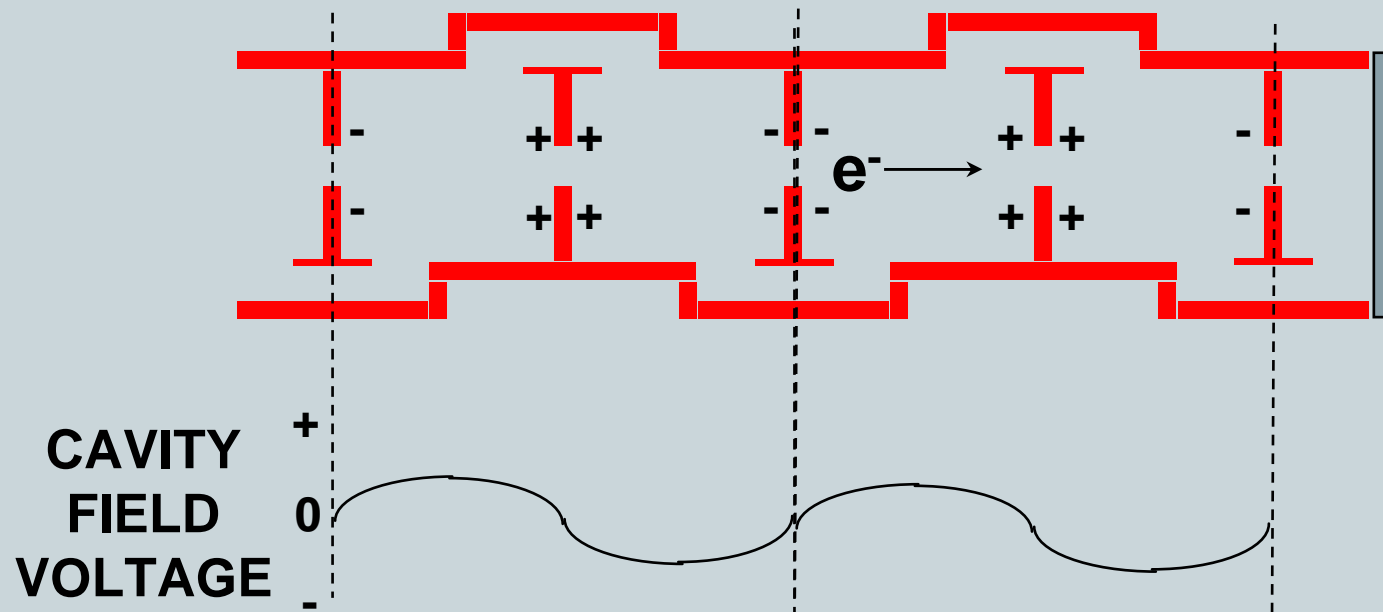




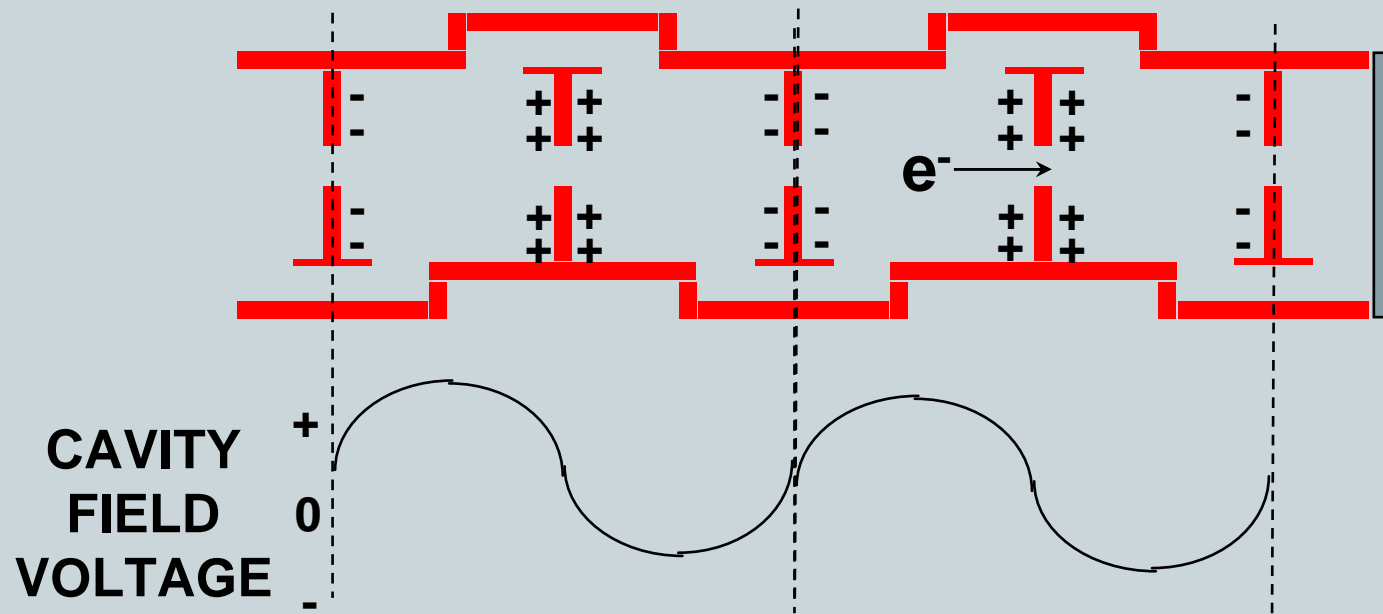
# Standing wave acceleration



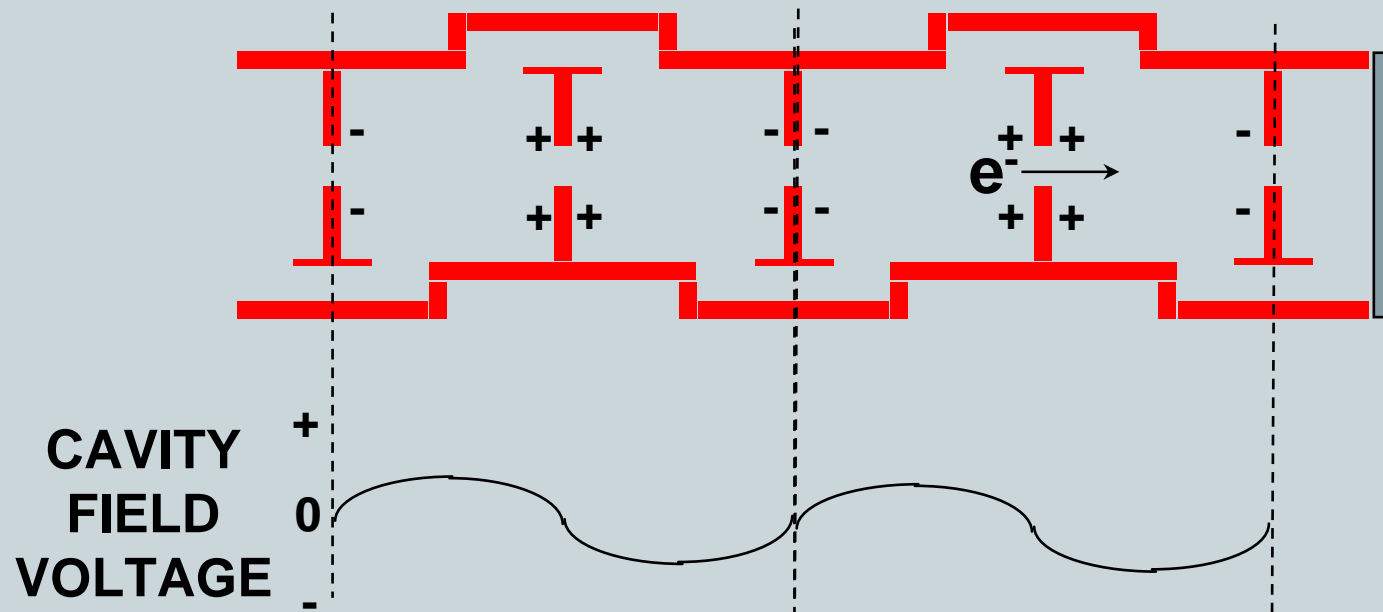
# Standing wave acceleration



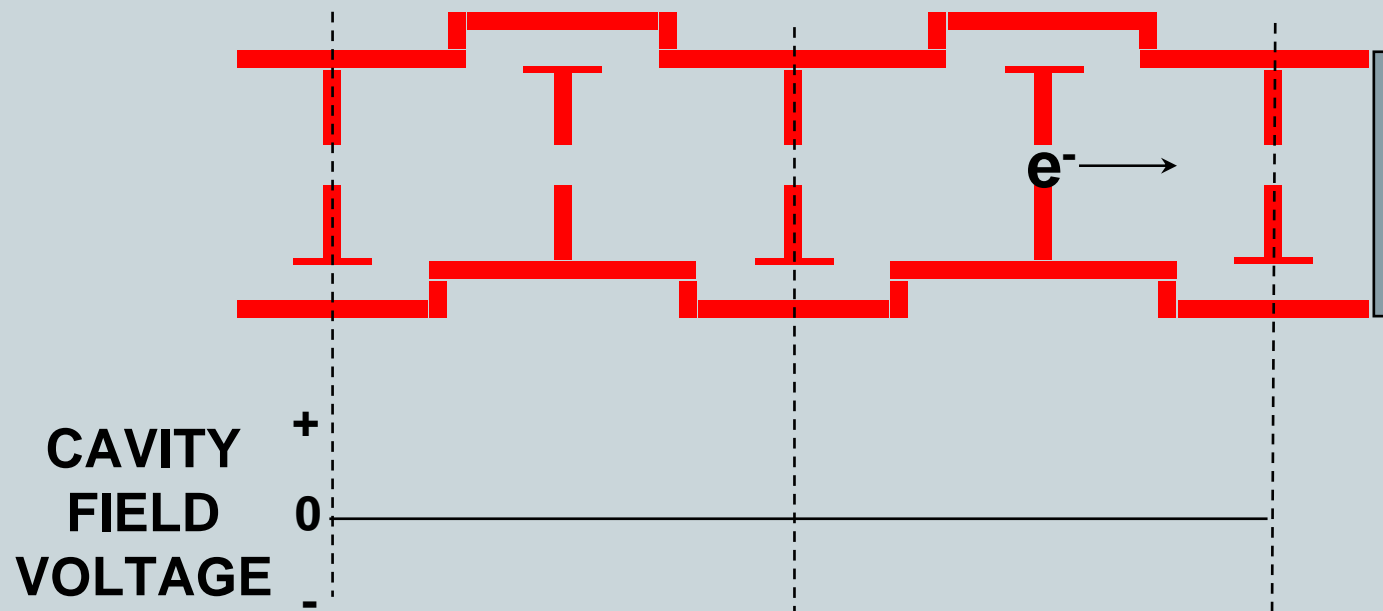
# Standing wave acceleration



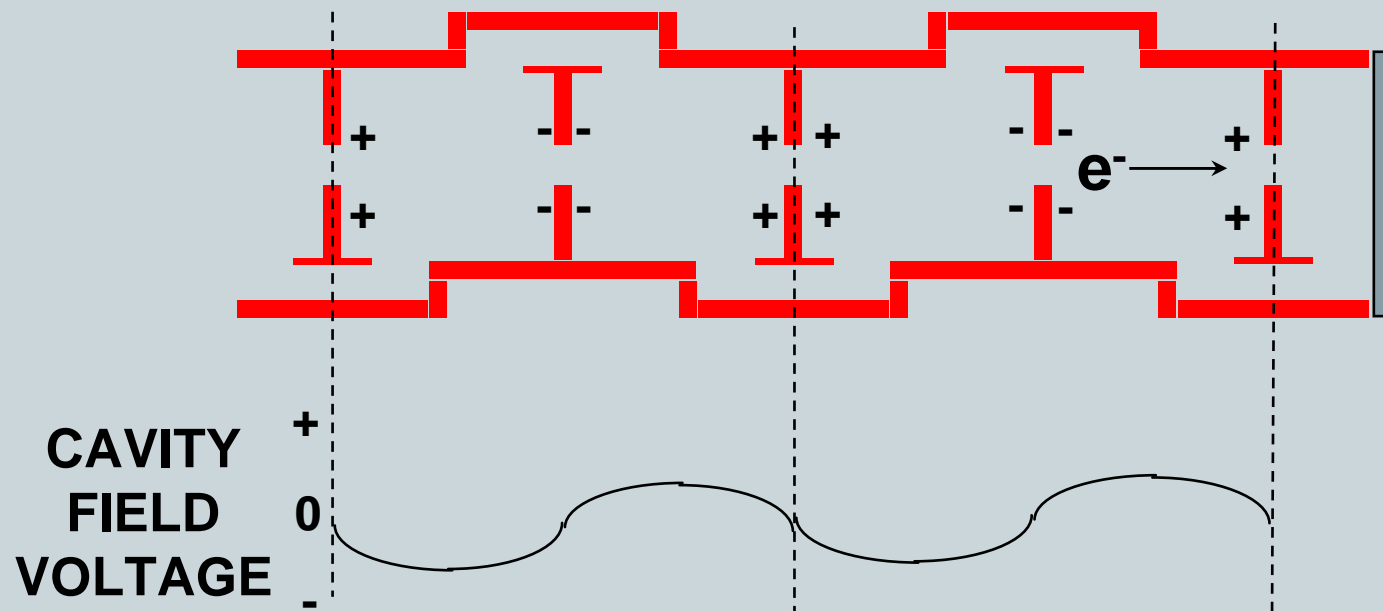
# Standing wave acceleration



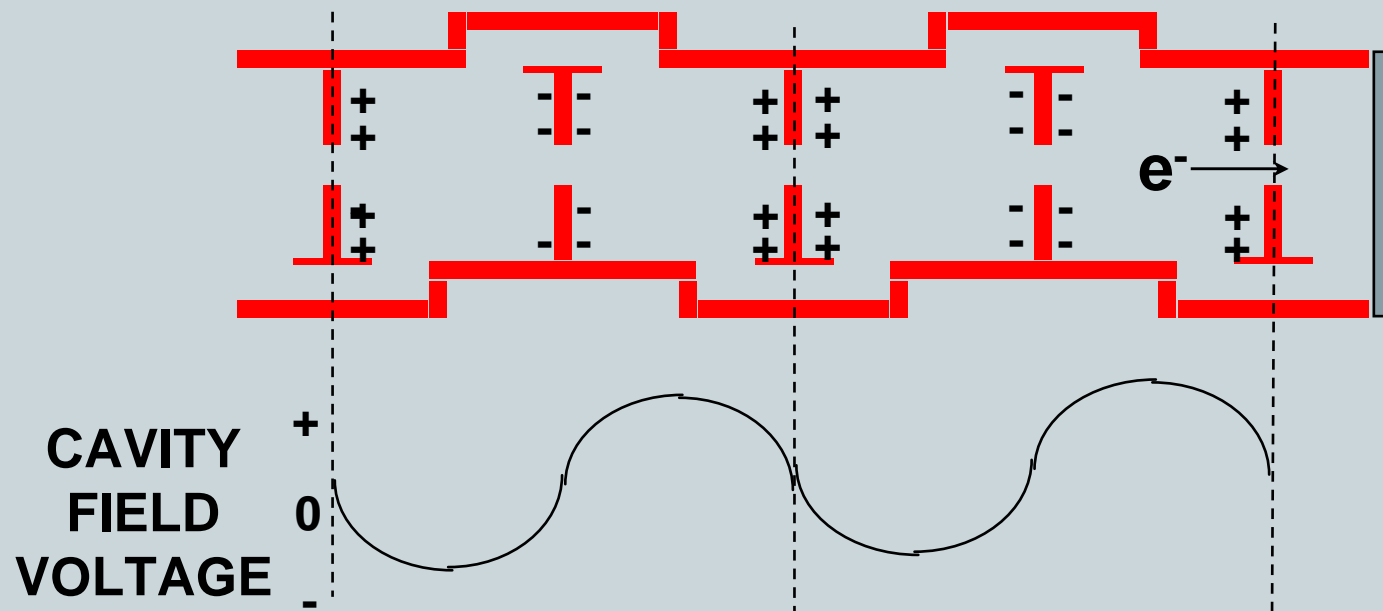
# Standing wave acceleration



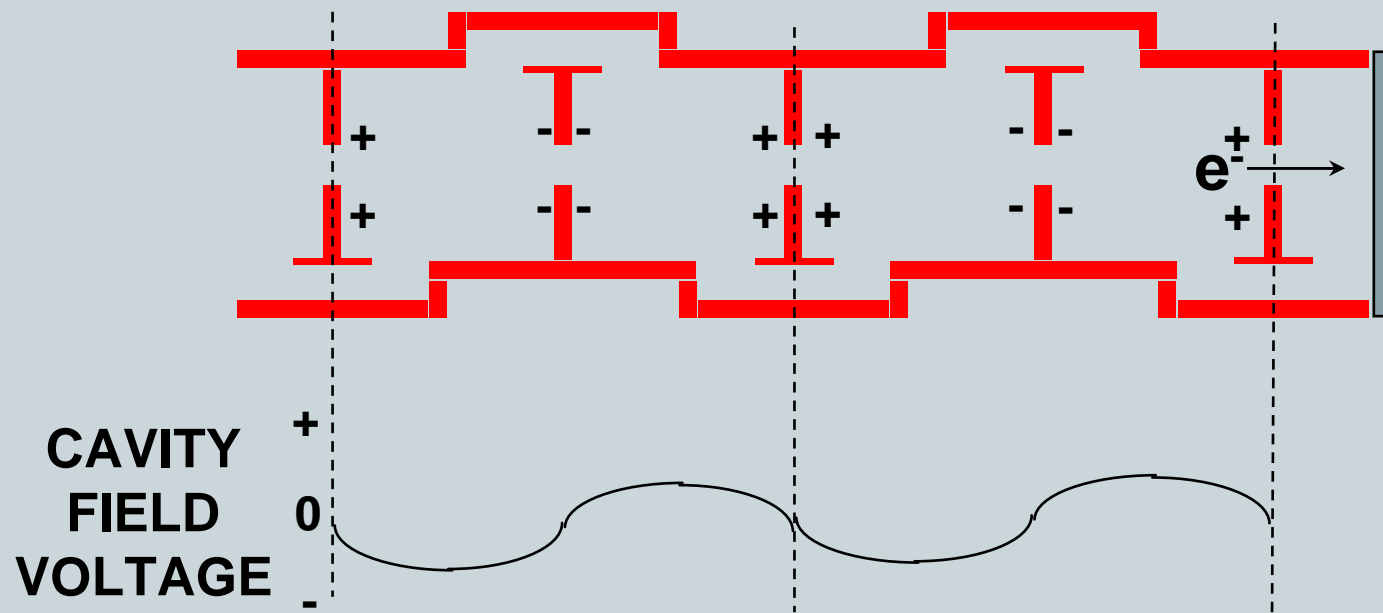
# Standing wave acceleration



# Standing wave acceleration

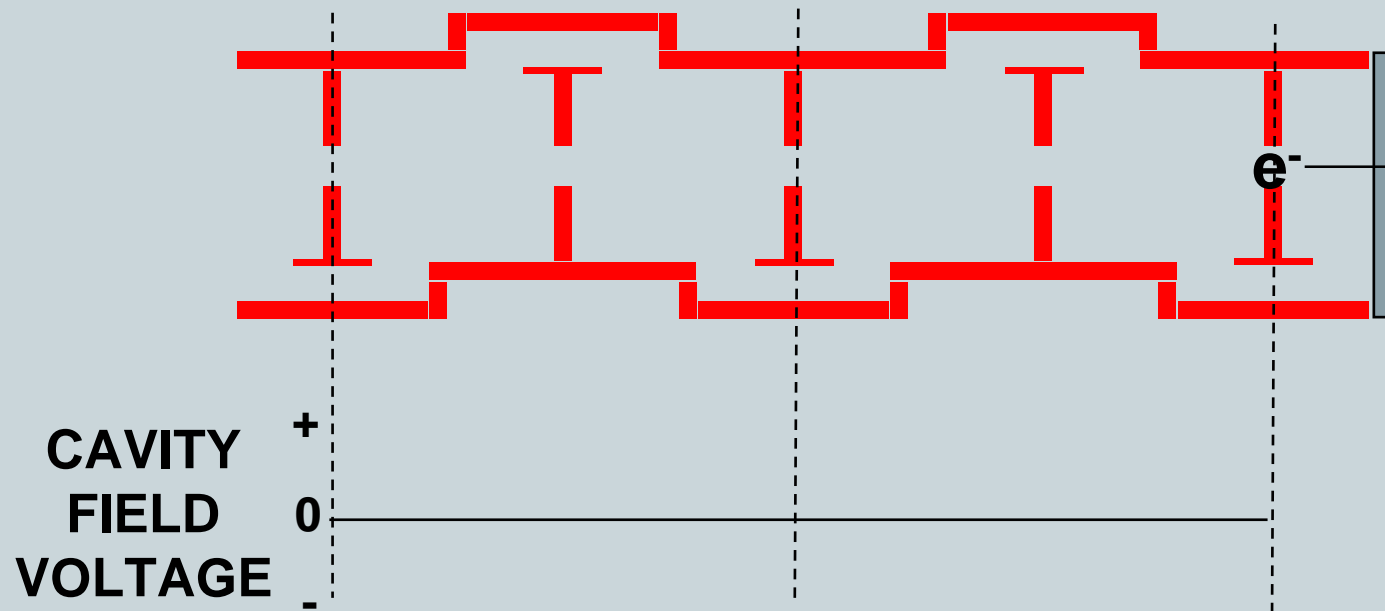


# Standing wave acceleration

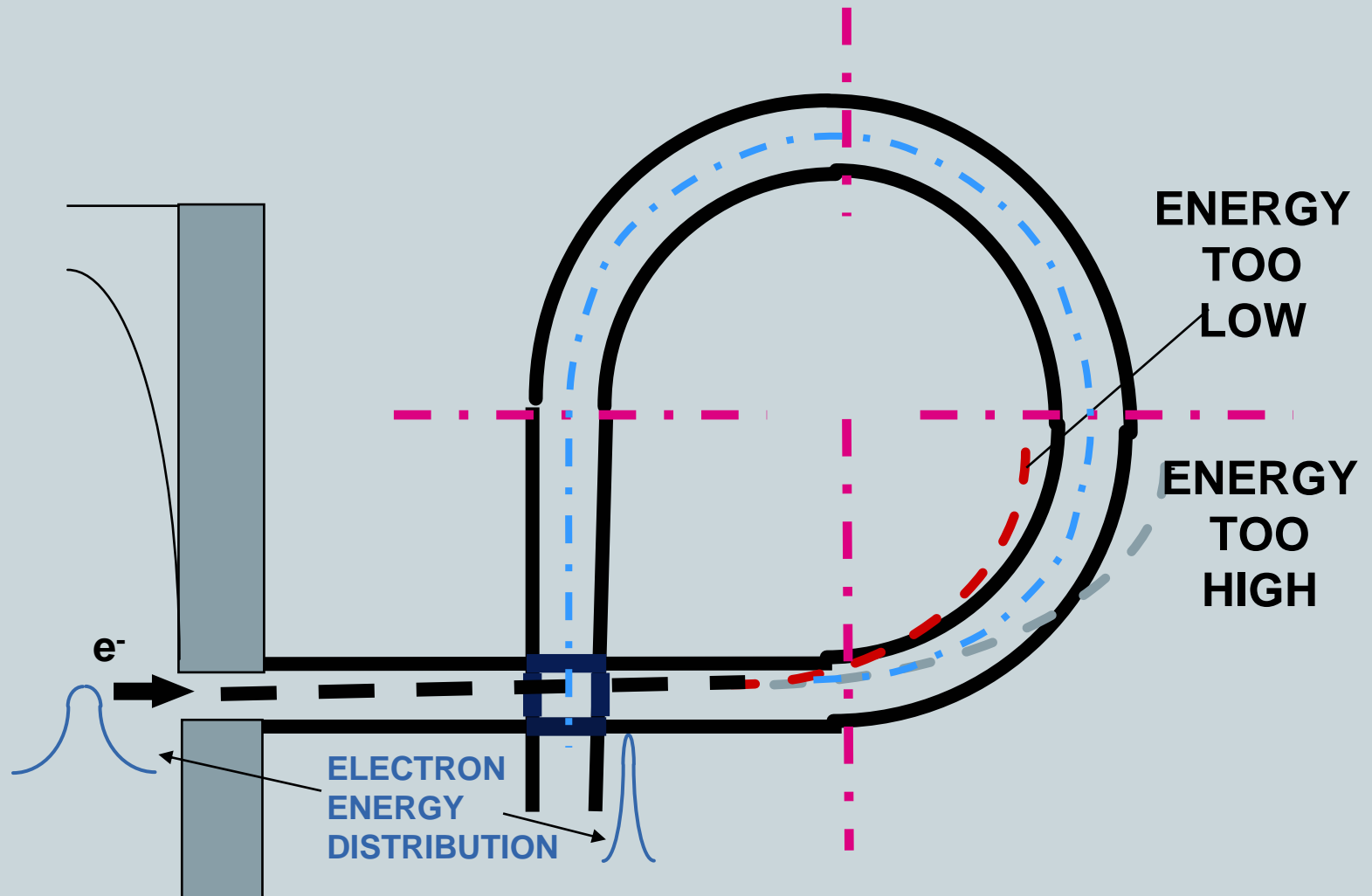




# Standing wave acceleration

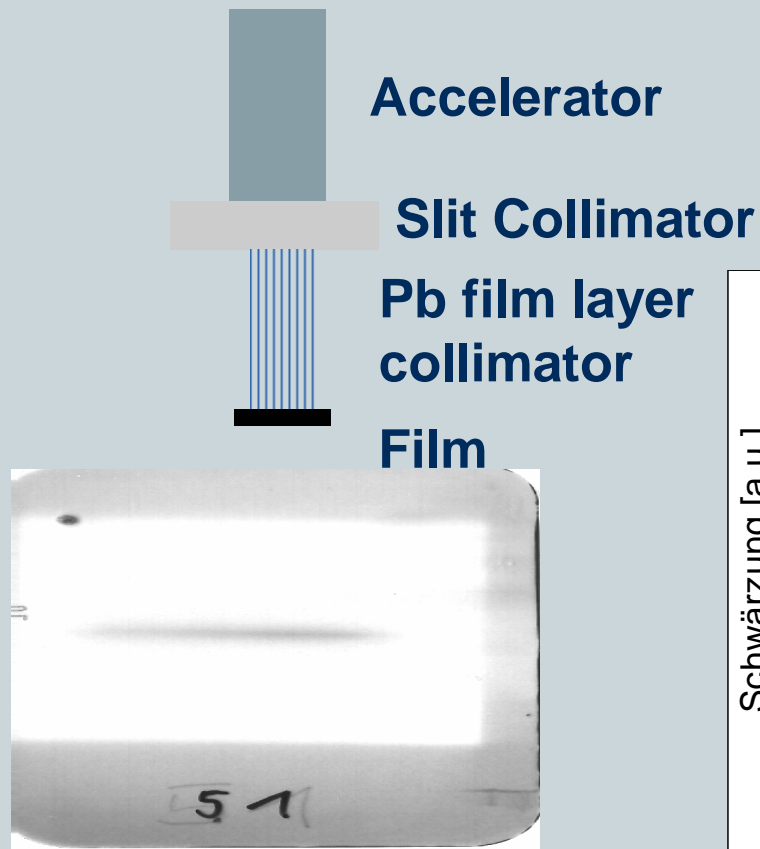


# Bending magnet and envelope

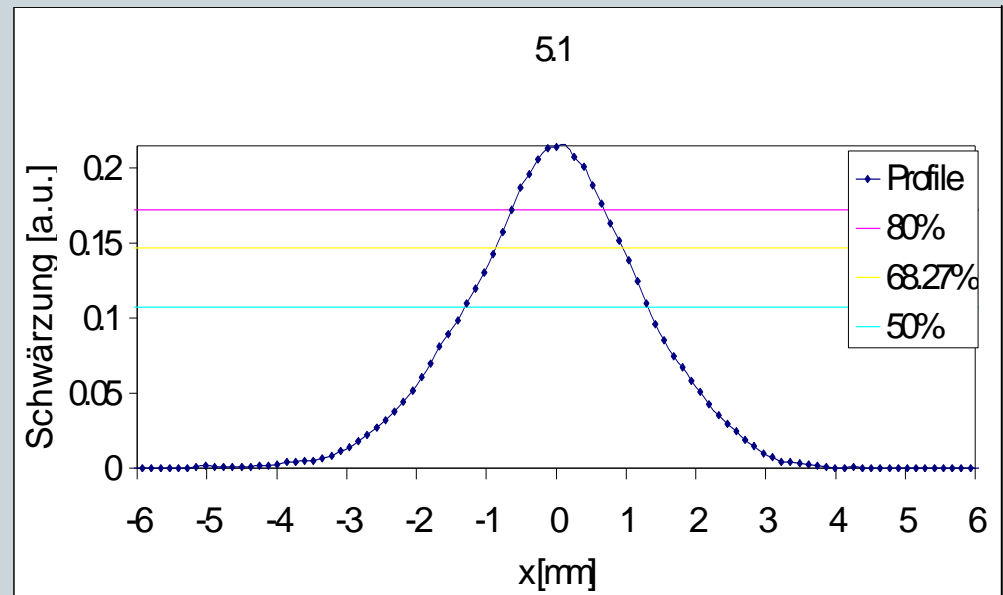
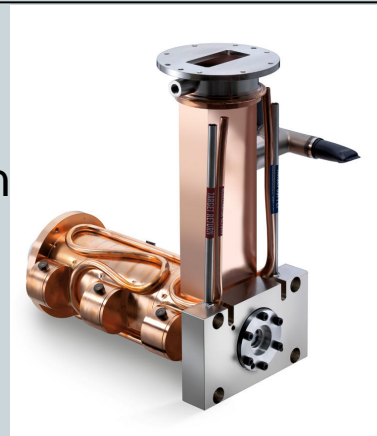


# Beam spot measurement 6MeV Linac

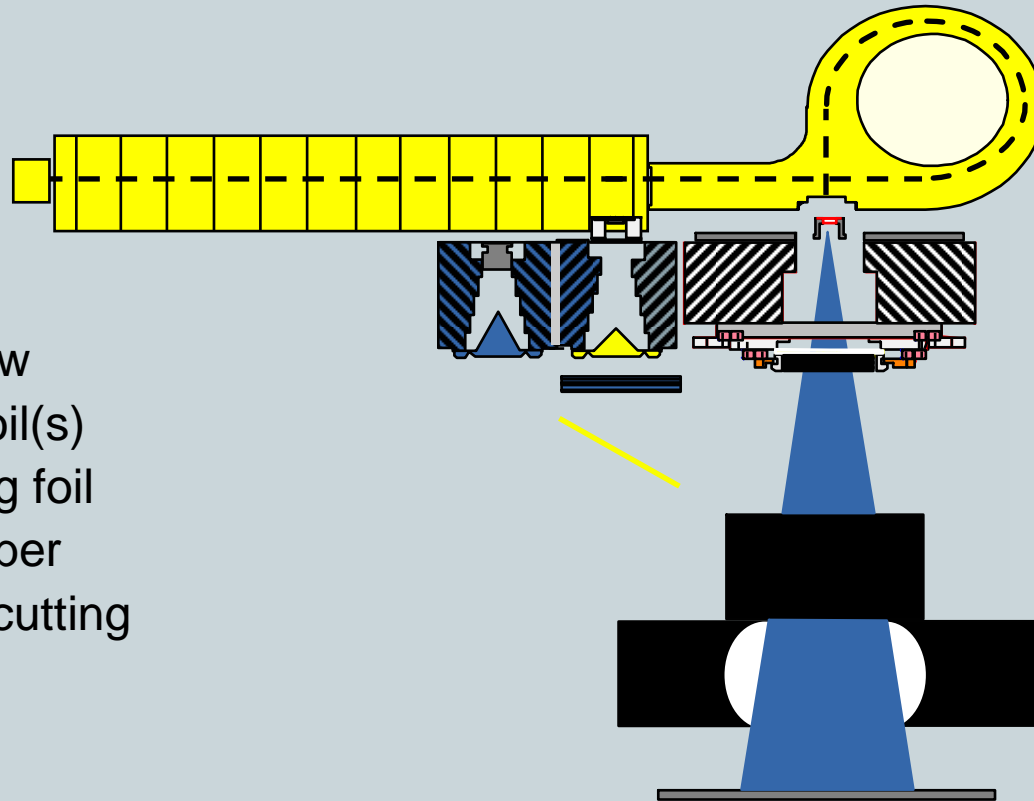
## Measurement setup spot size measure



Photon mode operation  
Integrated tungsten target  
Energies up to 6 MeV



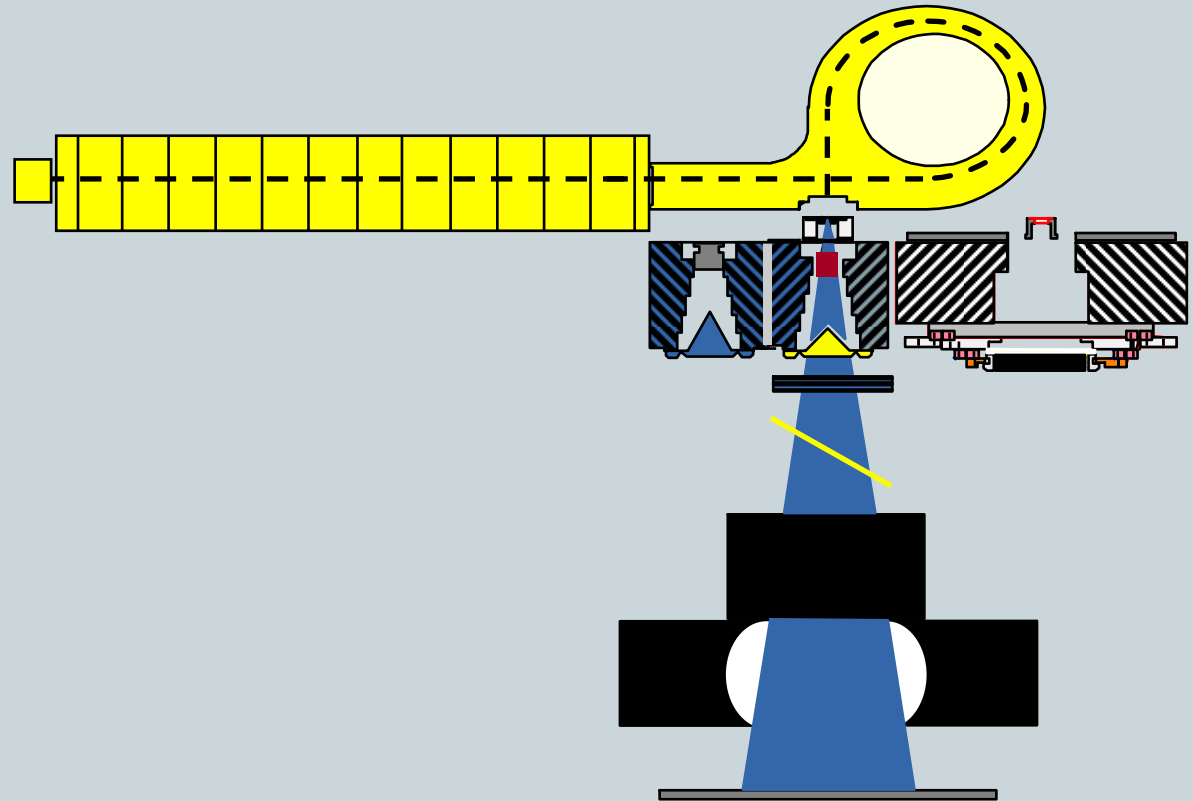
# Beam Formation for Electrons



- Electrons exit window
- Primary scattering foil(s)
- Secondary scattering foil
- Electron dose chamber
- Primary jaws beam cutting
- Electron applicator

# Beam Formation for Photons

- Electrons exit window
- Strike external W Target
- Photons generated
- Carbon electron absorber
- Primary collimation
- Flattening filter
- Photon dose chamber
- Field light mirror
- Primary jaw (s) beam cutting

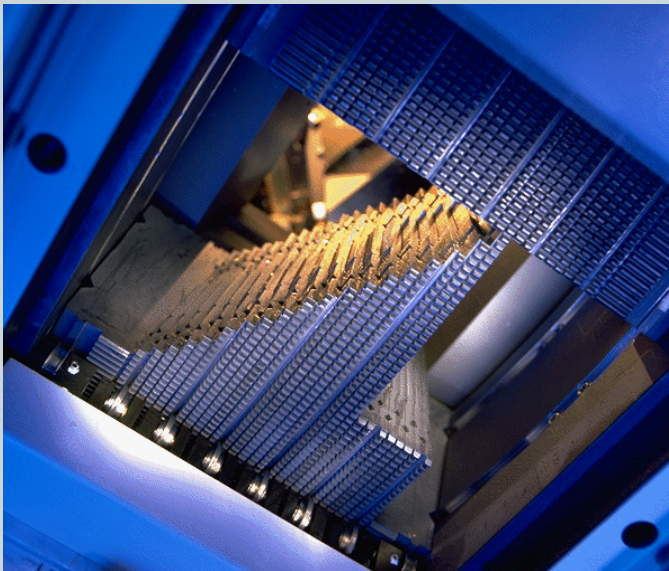


## Multileaf Collimator (MLC)

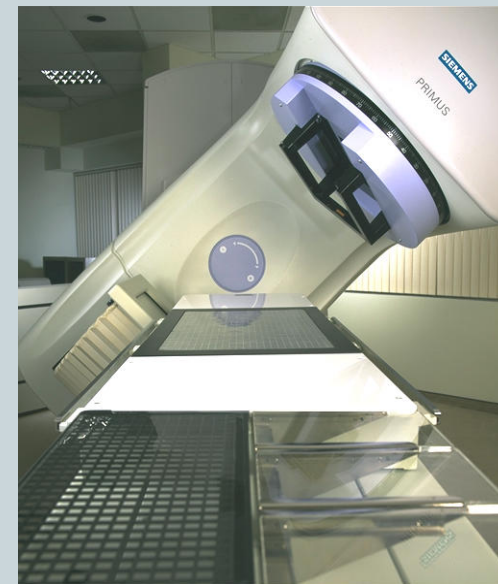
Multi-element collimation device located inside the gantry head to shape the aperture of a treatment field.

Can substitute for a patient-specific, custom-built block used in 3-D conformal radiation therapy. This was the original intent of MLC.

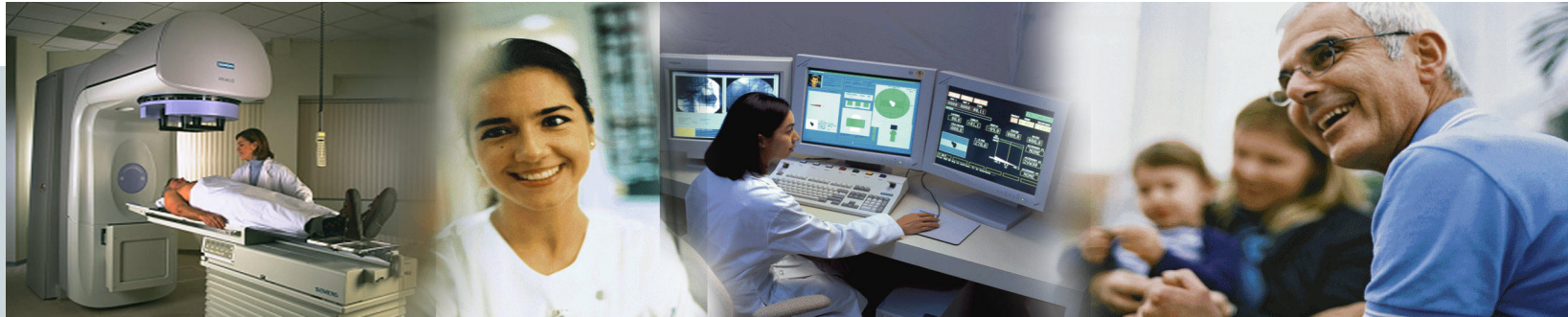
Can also be used as a fluence modulator by varying the aperture across the target volume as a function of dose delivered. Such usage is called Intensity Modulated Radiation Therapy (IMRT). This is today's most important use of MLC.



Roland Schmidt



430. WE-Heraeus-Seminar



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# Industrial applications

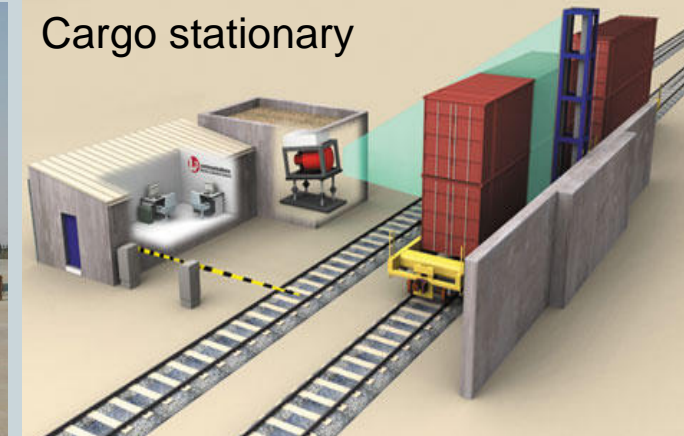
Linear Electron Accelerators are used in industrial applications too:

- NDT (non destructive testing)
- CARGO INSPECTION
- FOOD IRRADIATION
- STERILISATION
- PROCESSING SEWAGE WATERS OR INFECTED WASTES BEFORE DISPOSAL
- IRRADIATION OF CABLES, PIPES, PRODUCTS OF COMPLEX SHAPE, etc.
- RESEARCH



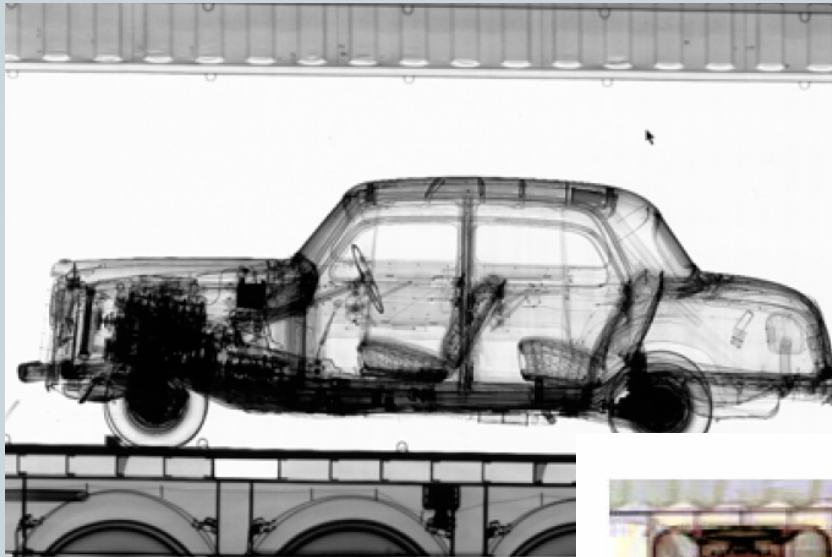
# Industrial applications

Some examples:



**Examples: Cargo Scanner  
at Customs (Hamburg)  
(Source: Ph.D. Thesis from Peter Carsten Lotz)**

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**Abb. 3.2.1.8:** Nachweis von 19 kg Kokain (Wert ca. 3 Millionen €) in der Karosserie des Oldtimers von Abb. 3.2.1.7. In der vertikalen Sicht (A) und durch Detailvergrößerung (B) zeigen sich die Drogenpäckchen. Containerprüfanlage Hamburger Hafen (1997).

**Examples: Cargo Scanner  
at Customs (Hamburg)  
(Source: Ph.D. Thesis from Peter Carsten Lotz)**

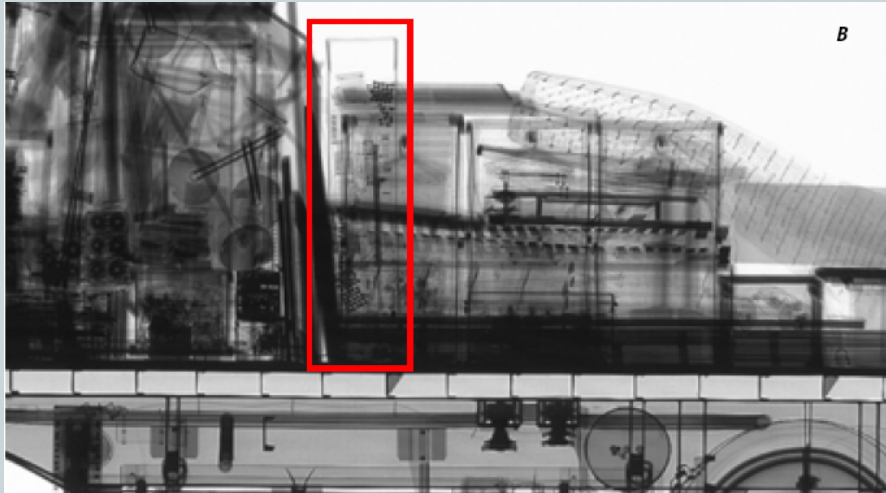


Abb. 3.2.2.1 B: Waffenkoffer im horizontalen Strahlengang mit einem auf dem Lauf stehendem Gewehr und Munition (rotes Rechteck). Ausschnittsvergrößerung. Containerprüfanlage im Hamburger Hafen



Abb. 3.3.4: Hinter einer Tarnladung Schrott verbergen sich 4,5 t Marihuana. Containerprüfanlage CargoSearch der Firma American Science and Engineering (AS&E, 2001). URL: [http://www.as-e.com/technology/Imagebank/Images/ase\\_01b.jpg](http://www.as-e.com/technology/Imagebank/Images/ase_01b.jpg), gesehen 22.07.02.

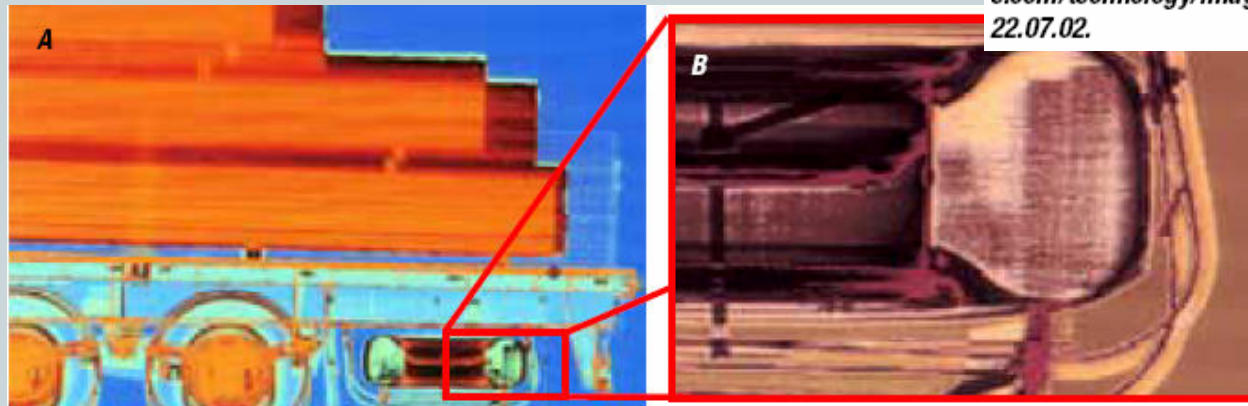
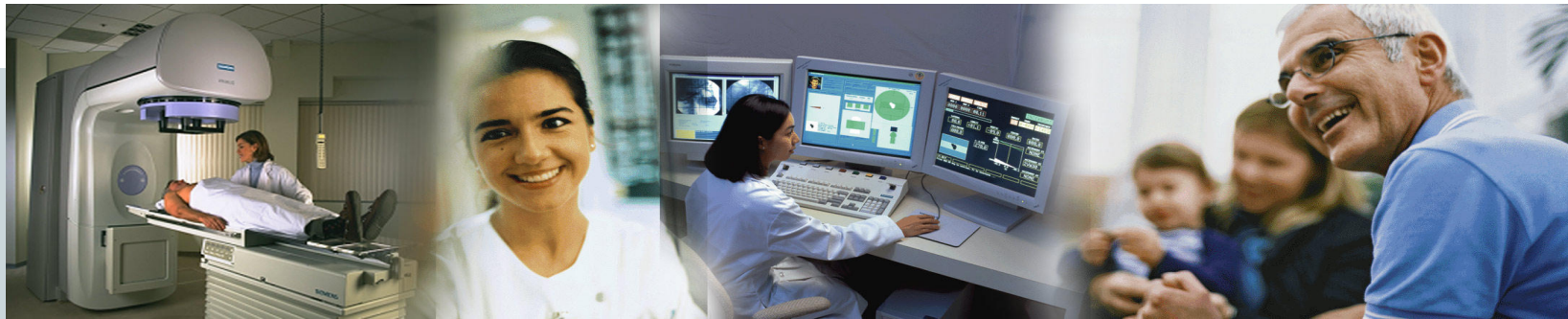


Abb. 3.2.3.1: Zigarettenstangen im Reserverad. Horizontaler Strahlengang (A) und Detailvergrößerung (B). Vorteilhaft für die Schmuggler ist bei dem Reserverad die schnellen Montagen und Demontagen vor bzw. nach dem Grenzübertritt (1998). Containerprüfanlage Hamburger Hafen (1998).



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# Welcome to Rudolstadt, Thuringia

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**Employees 220**

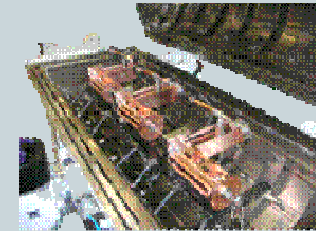
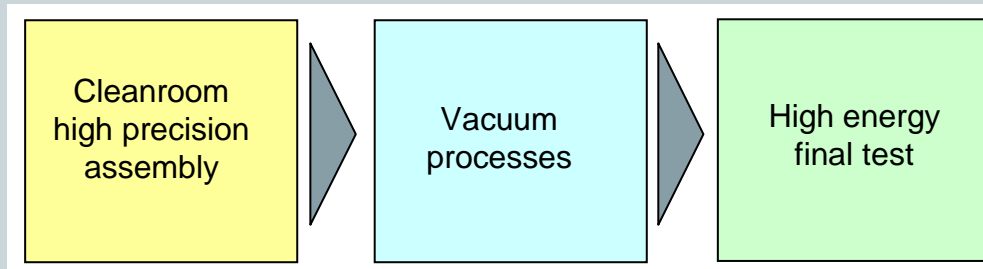
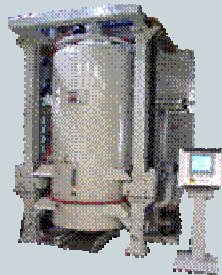
**Apprentices 35**

**Surface Area 23 tsqm**

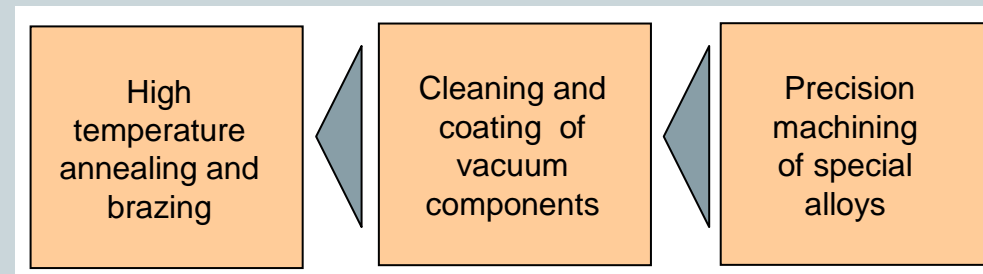
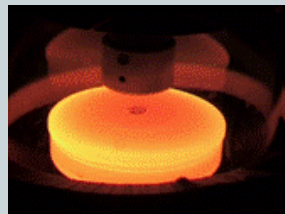
**Founded 1919**

Key Technologies @ HIM CVG

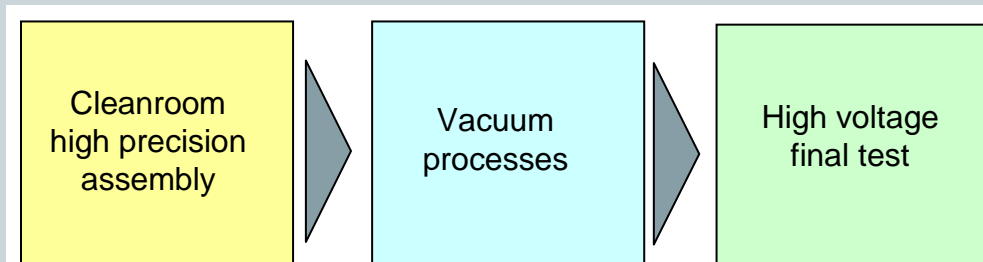
Therapy components



Vacuum components



X-ray Products

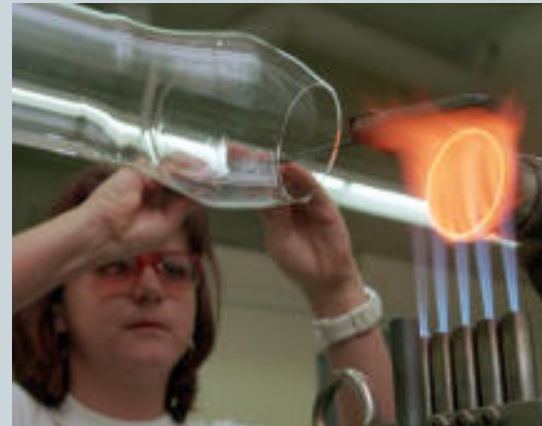


# Vacuum components

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Mechanical components



Glass treatment



Galvanik processes

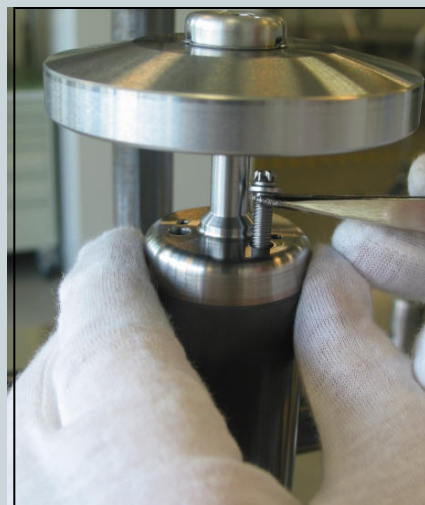


High temperature processes

# Manufacturing of X-Ray Tubes



Brazing



Assembly



Degassing



Final Test

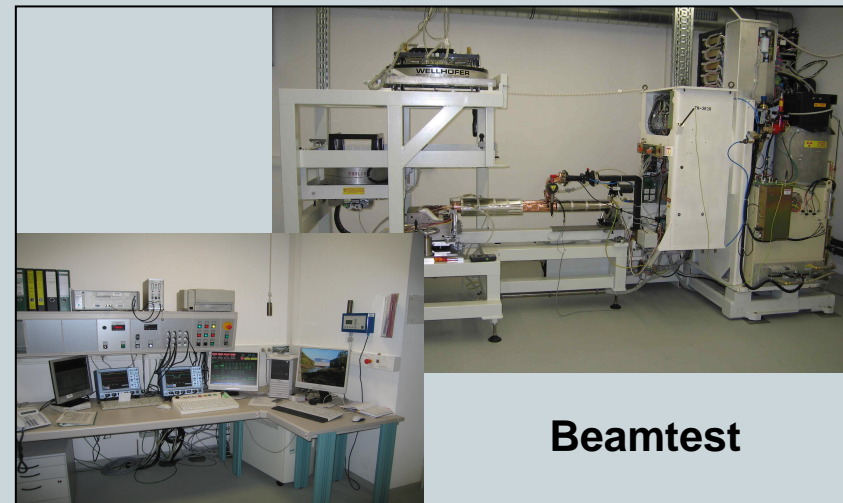
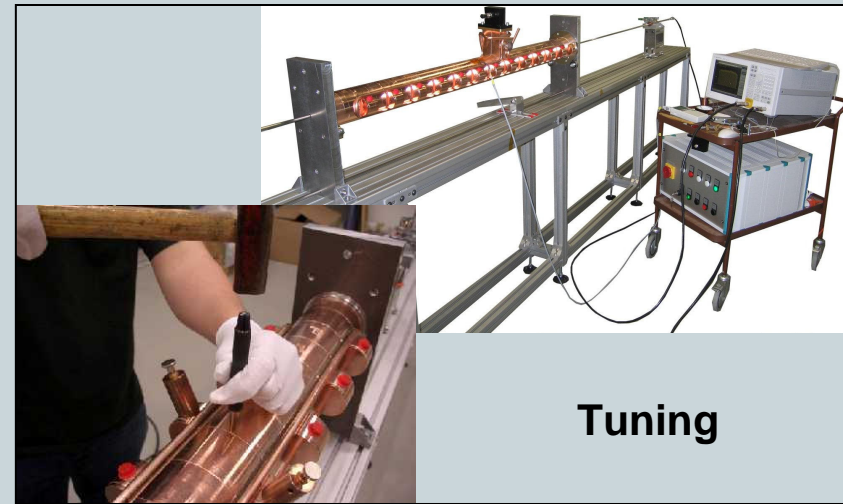
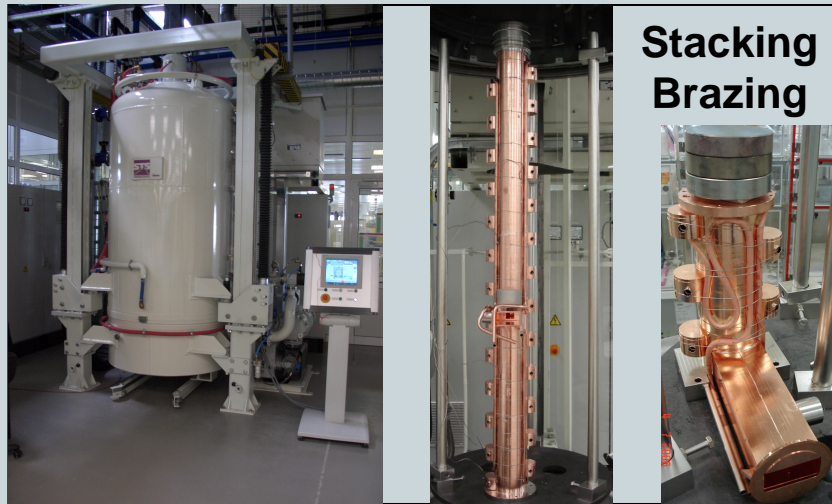


# Manufacturing of cavities

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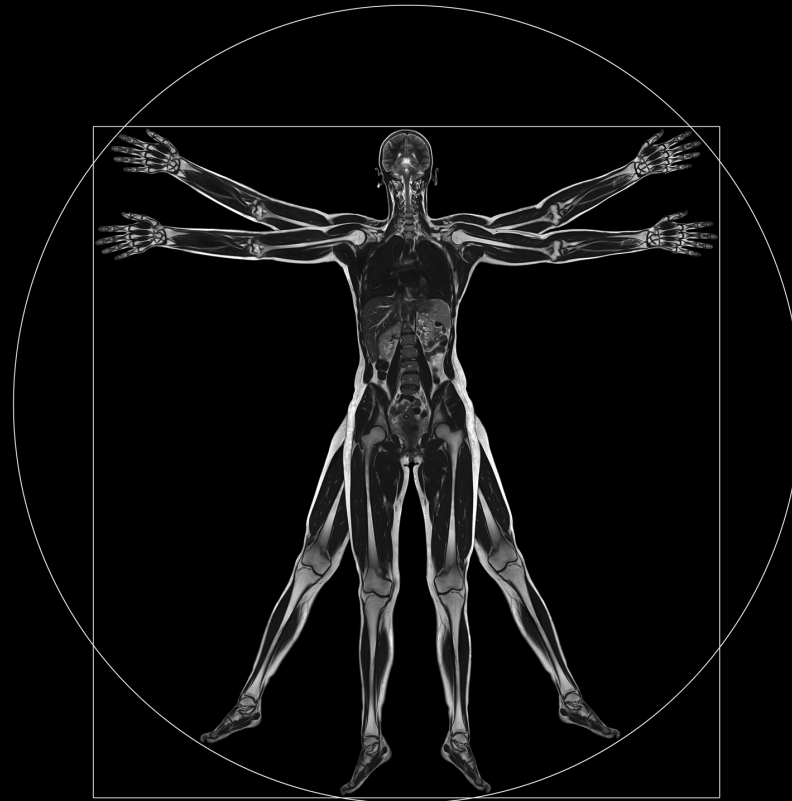


# Therapy Components / Waveguides



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**Thank you for attention**



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Solutions that help**

